

Kuliah Umum Teknik Listrik
Politeknik Jakarta
di Kampus Politeknik Jakarta

Mombang Sihite
Jakarta, 10 Nopember 2012



PT. Azbil Berca Indonesia.

Contents

- BUILDING AUTOMATION SYSTEM
- ADVANCE AUTOMATION SYSTEM

Advanced Automation

Azbil solves issues in a wide array of industries, from oil refining, chemical, iron and steel, pulp and paper to automobiles, electrical, electronic, semiconductor, and foods and beverages; through the provision of products, solutions, instrumentation, engineering and maintenance service to support optimal operation of the customers' facilities throughout their lifecycle.

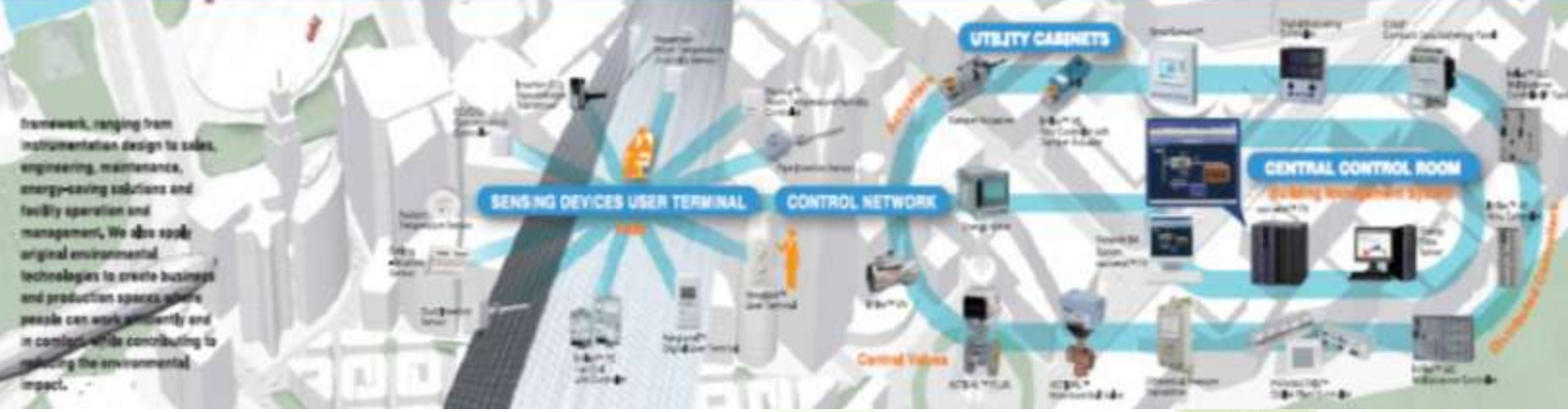
Collaborating with people involved in production, we develop advanced measurement and control technologies, and strive to realize a production site where workers can develop their own skills in safety, thus creating new value for our customers.



Building Automation

Azbil develops and manufactures an extensive range of building automation products; from building management systems and security systems through to application software, controllers, valves and sensors; thus realizing high functionality and quality.

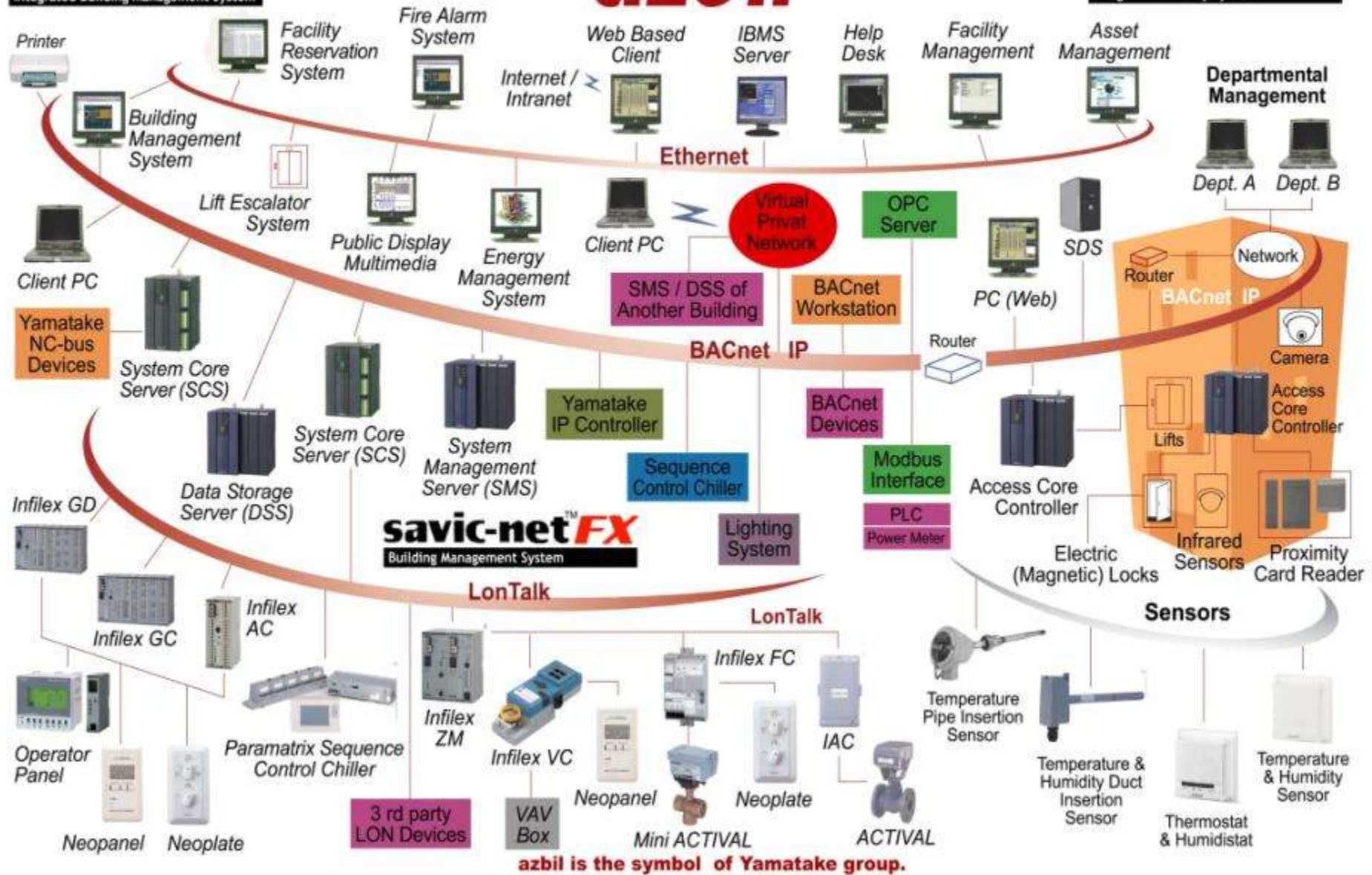
These products and services are provided through an integrated



azbil

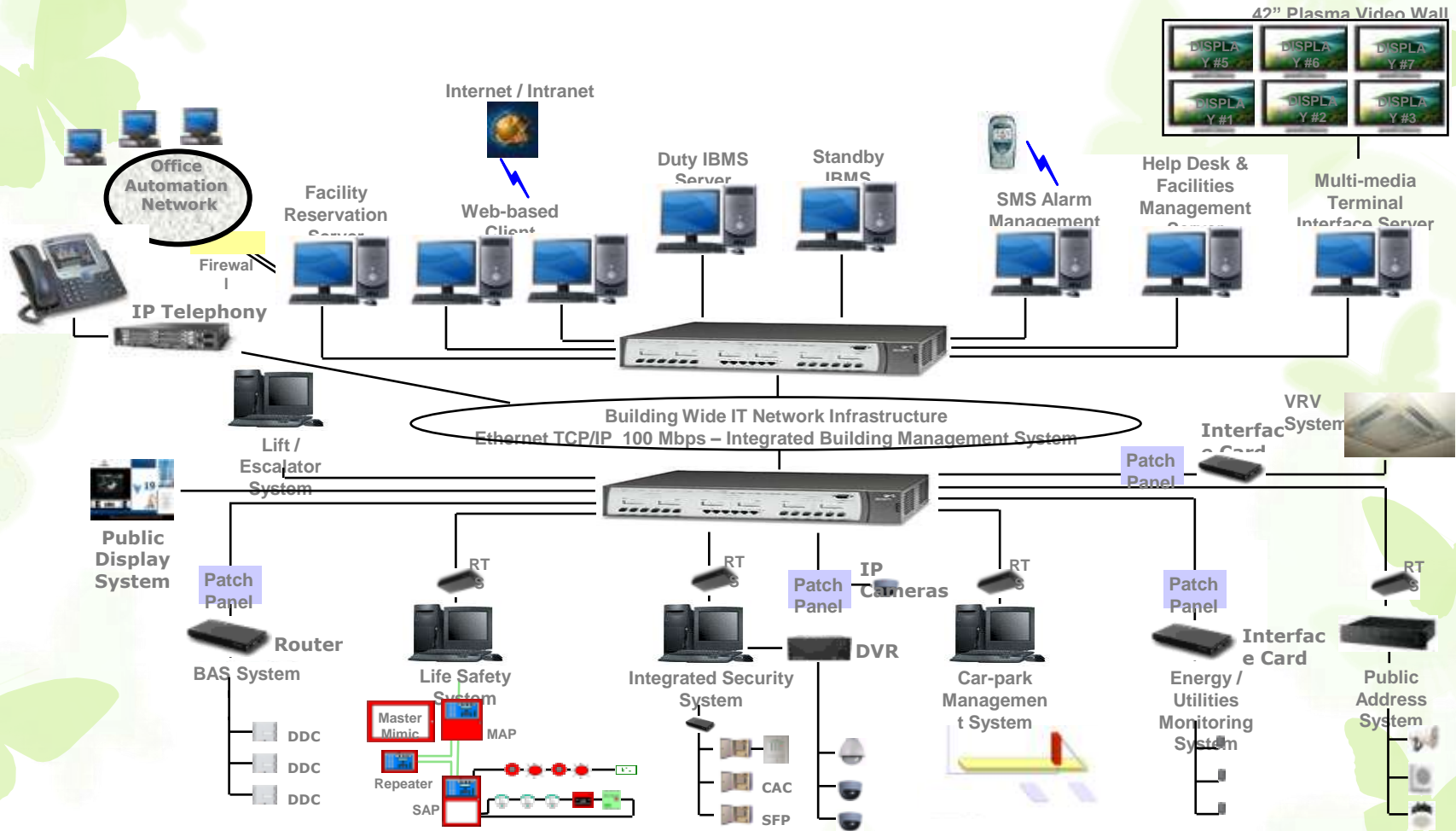
Building Management System
savic-netTMFX



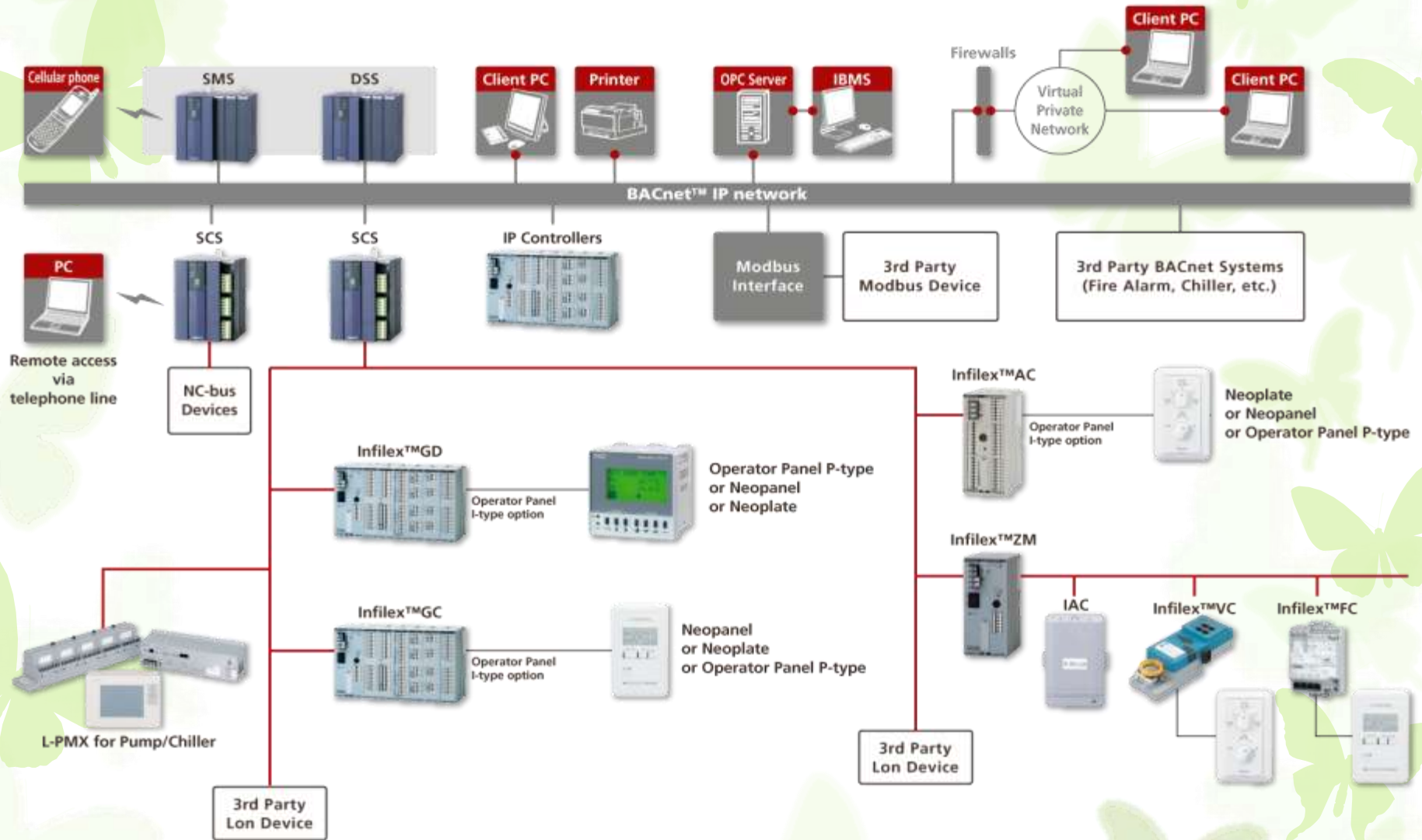


azbil is the symbol of Yamatake group.

IBMS Schematic Structure



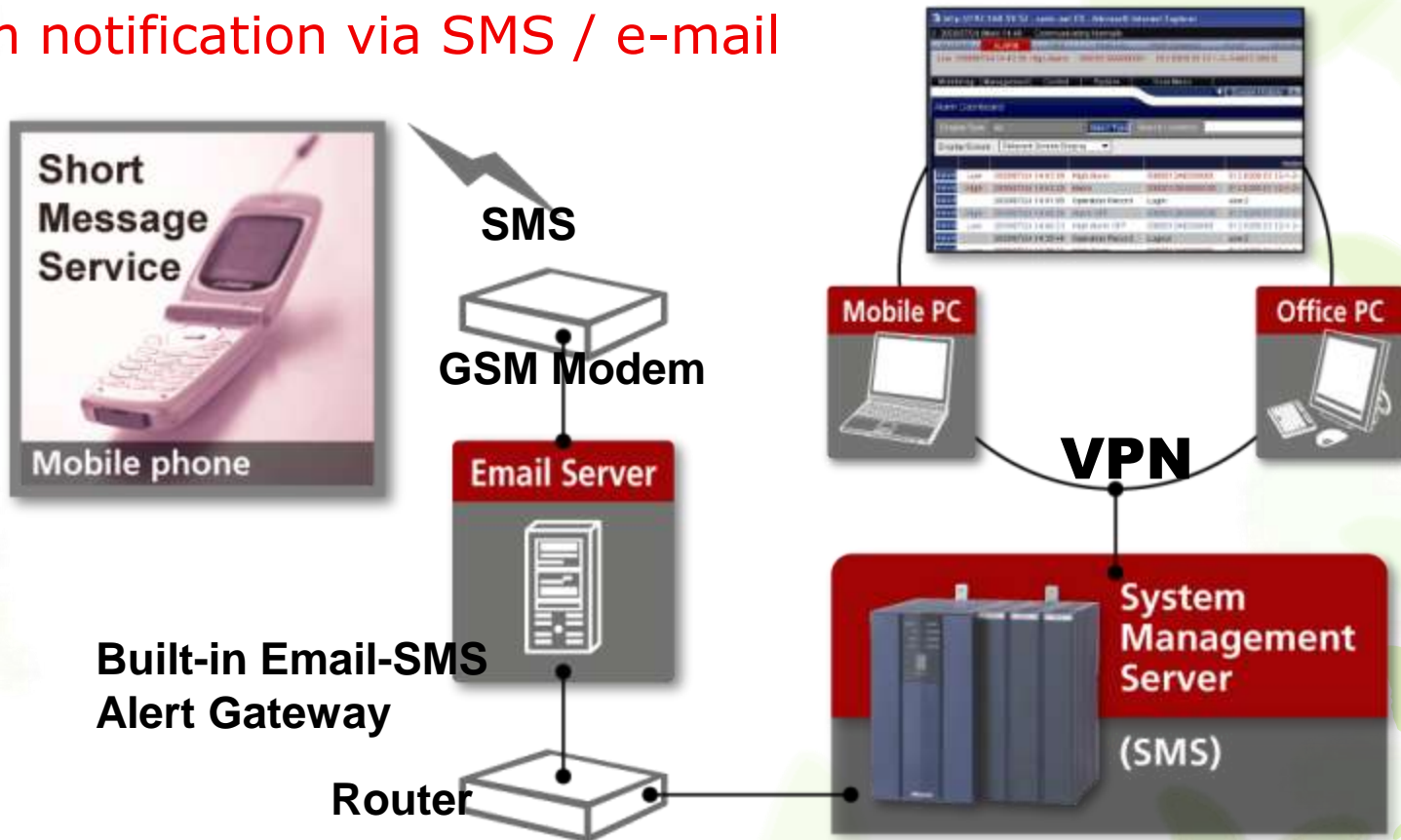
BMS <BAS> Schematic Structure



Features of savic-net *FX*

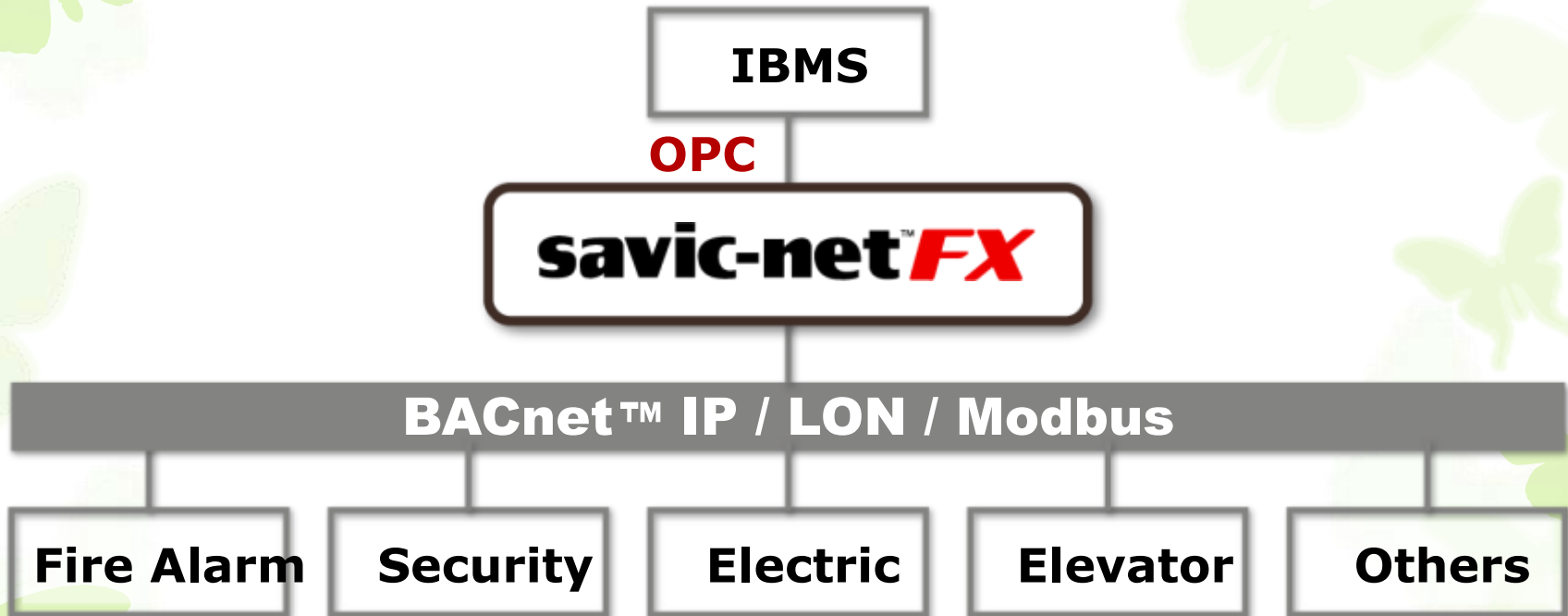
Anytime and Anywhere

- ▶ Anytime and Anywhere real-time access by the Web based operation
- ▶ Alarm notification via SMS / e-mail



Open Protocol Integration

- ▶ Full open system integration through BACnet IP / LON / OPC / Modbus



Open Data

- ▶ Record data can be output for customer use

savic-net™FX

- Database software
- Spreadsheet software

*Data
output*

CSV file

- Measured values
- Totalized values
- Alarm
- Status changes

`data.csv`

*Data
analysis*

Energy-saving



Natural Energy

Gas, Oil

Power

- Power demand control
- Power factor advance control
- Distribution of private power generating load

Heating/cooling plant

- Sequence control of heating /cooling plant equipment
- Optimum start/stop control
- Variable flow control of cooling water
- Variable water temperature control (VWT control)
- Thermal storage system control
- Inlet/outlet temperature control

Pump

- Sequence control of pumps
- Variable flow control
- Variable water volume control (VWV control)
- Variable air volume control (VAV control)
- Fan speed control
- Load reset control of supply water temperature

Room

- Optimum start/stop control
- Zero-energy band control
- Mixing loss prevention
- Outdoor air intake/cooling control
- Setpoint schedule control
- CO₂ concentration control
- Energy control of air conditioning
- Natural ventilation control
- Radiation temperature control

Electricity

Water

Plumbing

- Continuous operating time monitoring
- Hot water tank control
- Tank water volume control

Lighting

- Lighting schedule control
- Window blind control
- Light stabilizer

Up to 5,000 objects

System Servers
Management
Integration Server (



Client PC



System Core Server (SCS)



- 5,000 objects / MIS
- Manages all web operation displays.
- History data storage.

- 1,000 data points / SCS
- Manages DDCs in integration.

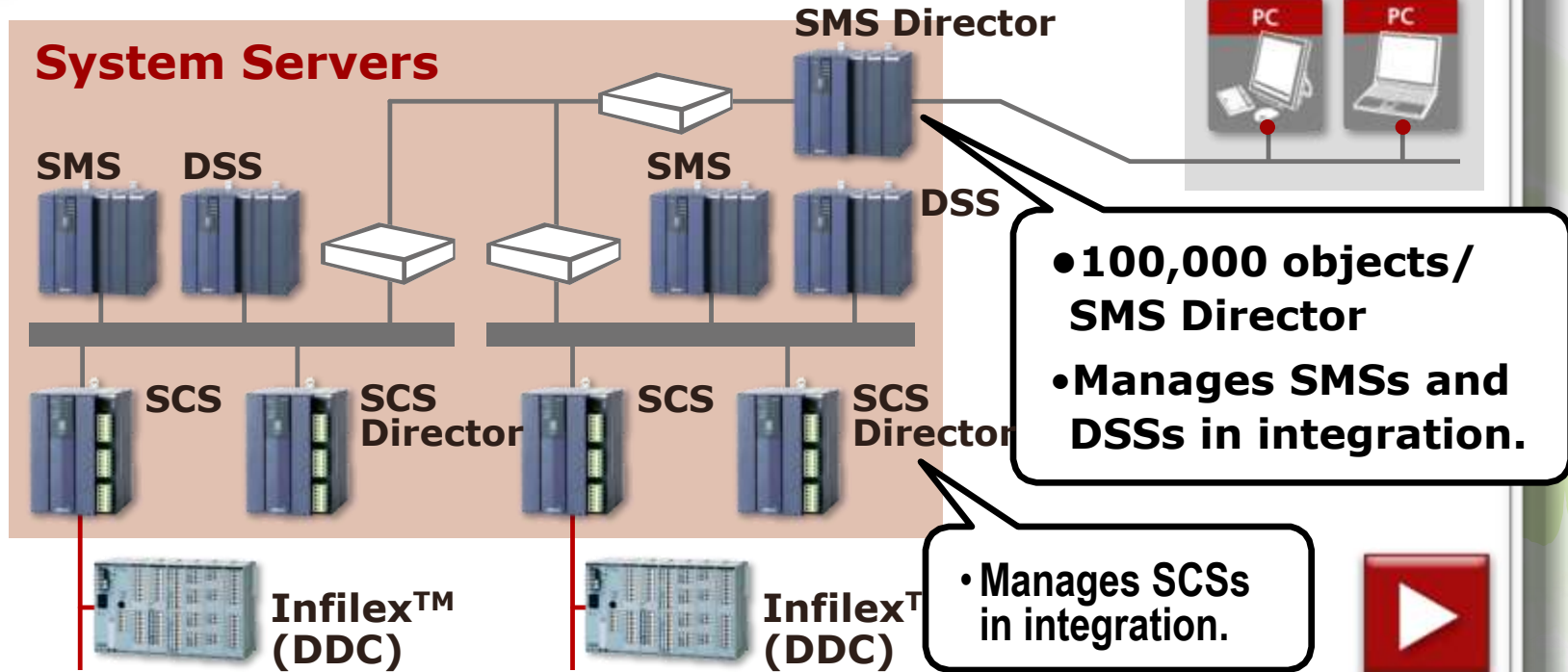


Infilex™ (DDC)

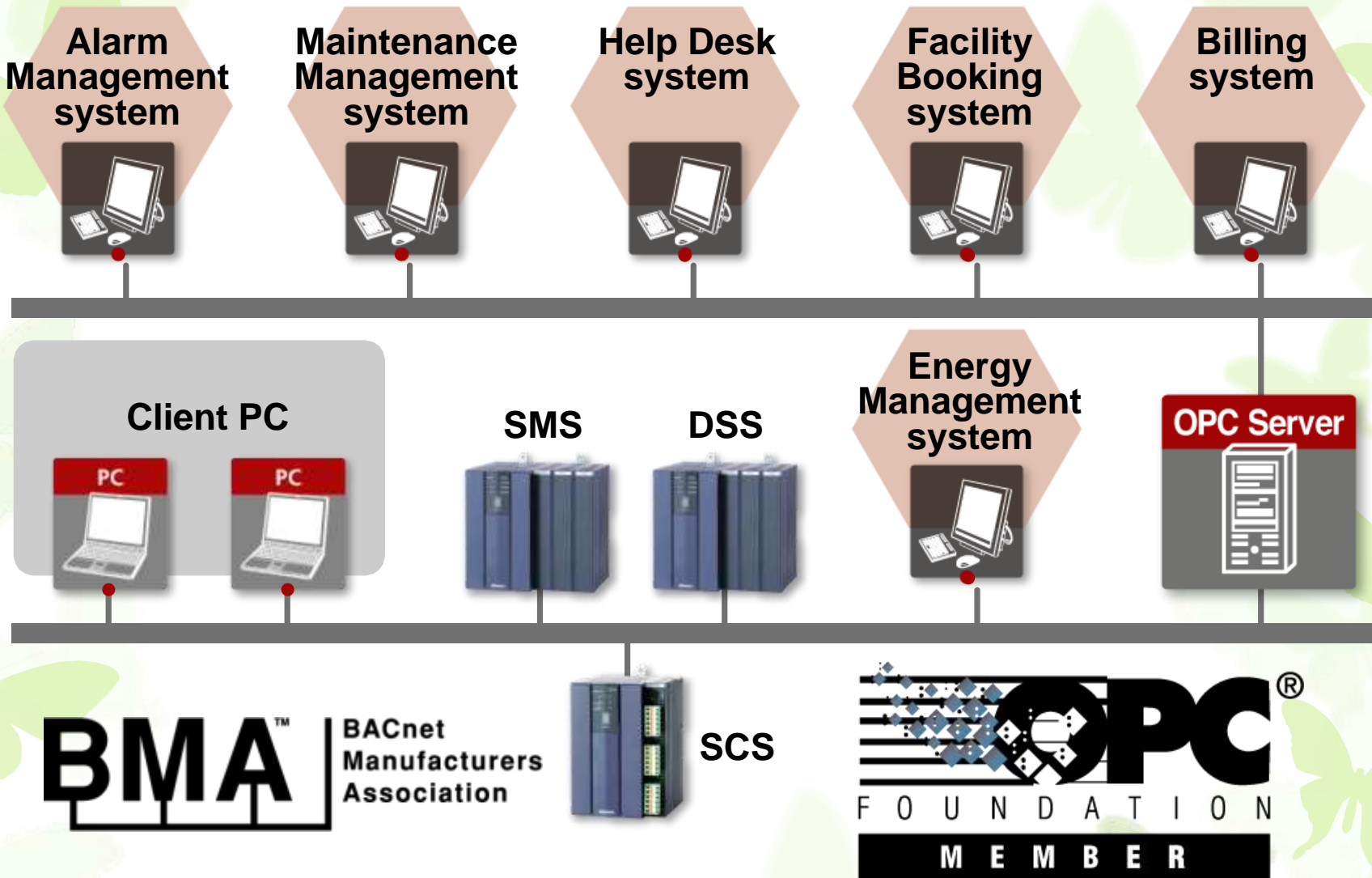


More than 30,000 objects











System Servers



Expandability








- ▶ LonTalk Controllers of various types
- ▶ Each controller stores weekly operation schedule of individual equipment.
- ▶ The automatic operation of equipment continues even if the communication with SCS fails.

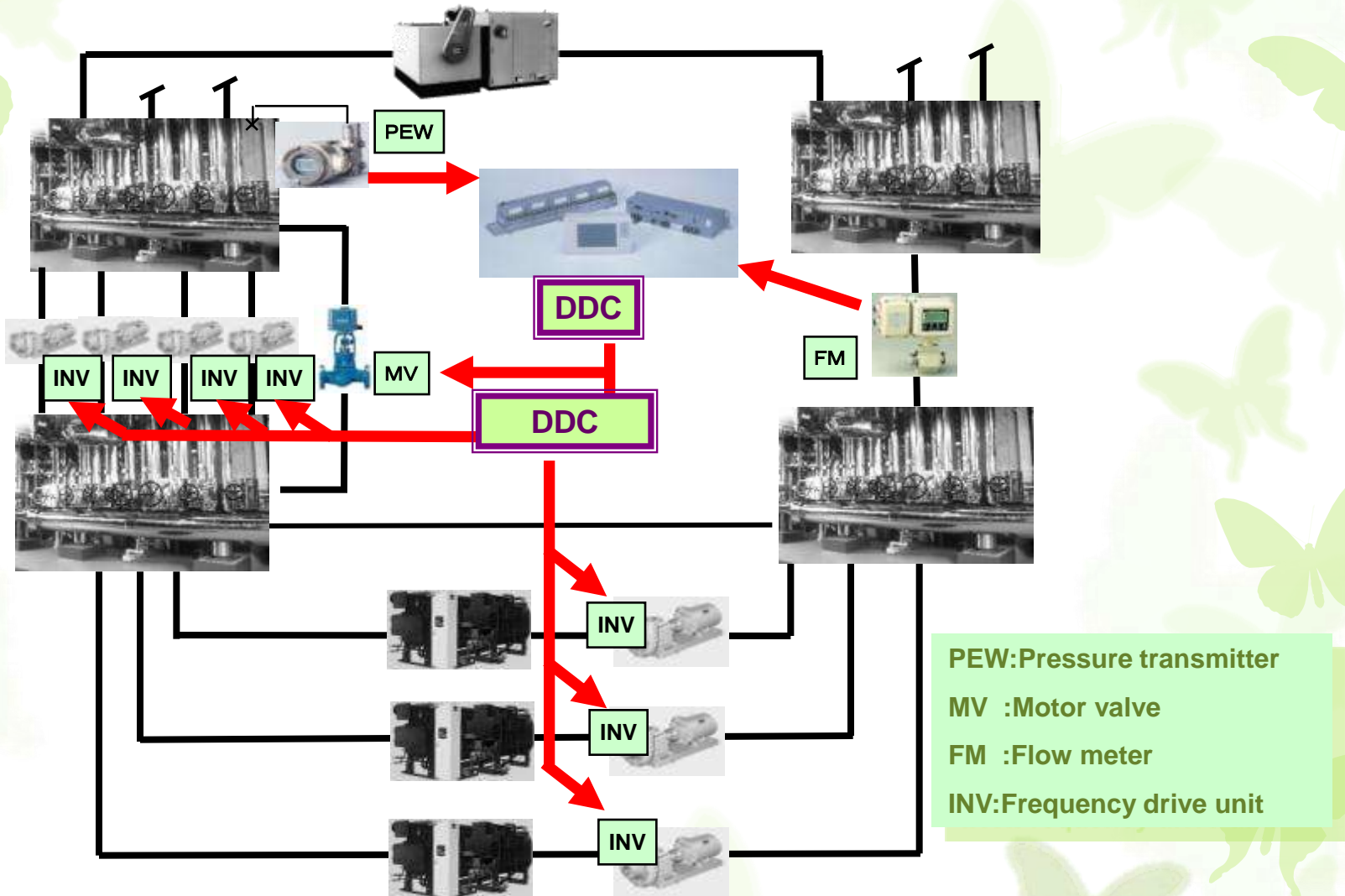
Infilex GC Multipurpose Controller (WY5311) 	Infilex VC VAV Controller with Damper Actuator (WY5306) 
Infilex GD Multipurpose Data Gathering Panel (WY5310) 	Infilex FC Fan Coil Unit Controller (WY5305) 
I/O modules I/O modules for Infilex GC/GD (RY50XX) 	IAC Intelligent AHU Controller (WY7307) 
Infilex AC AHU Controller (WY5317C) 	PMX-III Paramatrix III (WY7400) 
Infilex ZM Zone Manager (WY5322) 	Operator Panel Panel-mount type(QY5100)/Integral type(RY5001) 

IP Controllers

- ▶ IP Controller connects to Ethernet directly. (Can be used with SCS.)
- ▶ Client PC accesses to each IP Controllers.

<p>Infilex GC (IP type) Multipurpose Controller (WY5511)</p> 	<p>Infilex ZM (IP type) Zone Manager (WY5522)</p> 
<p>Infilex GD (IP type) Multipurpose Data Gathering Panel</p> 	<p>IP adaptor for PMX-III IP adaptor for Paramatrix III (BCY4310)</p> 
<p>Infilex AC (IP type) AHU Controller (WY5517C)</p> 	

Chiller Load Sequence Schematic

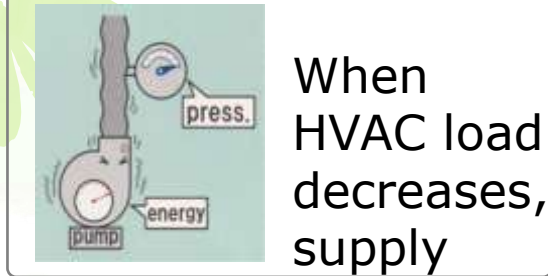


PEW: Pressure transmitter
 MV : Motor valve
 FM : Flow meter
 INV: Frequency drive unit

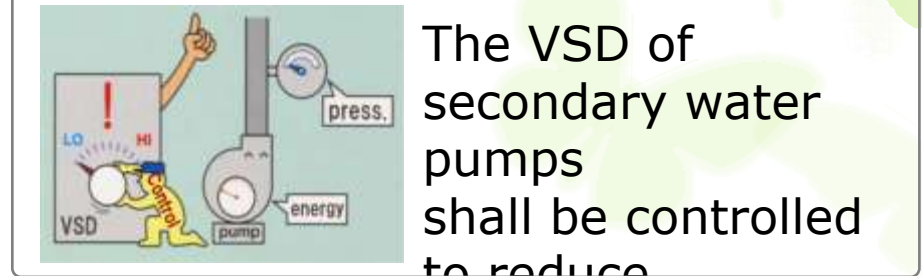
Chiller Energy Savings

Energy Savings for Chillers

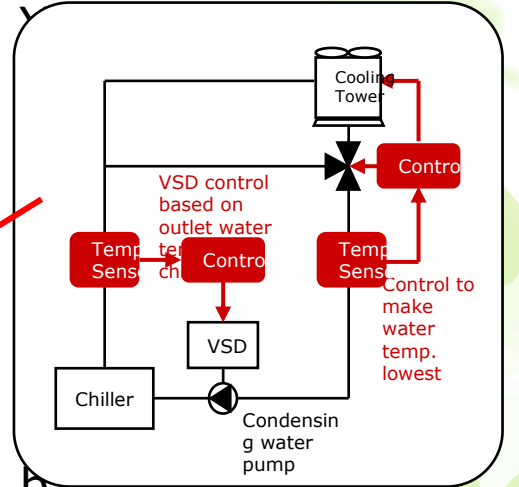
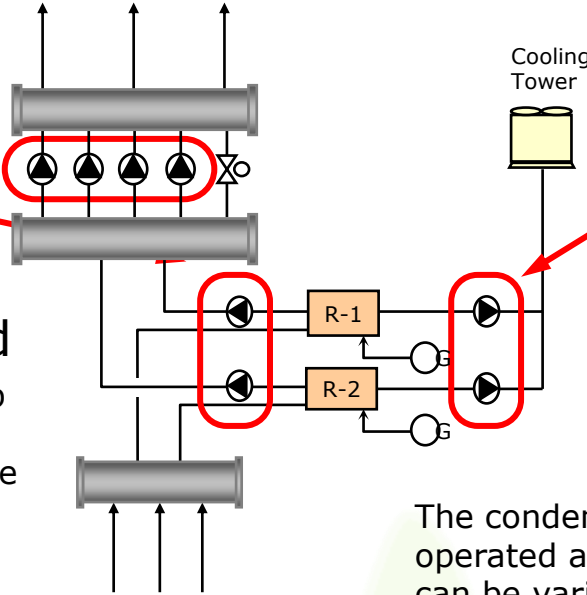
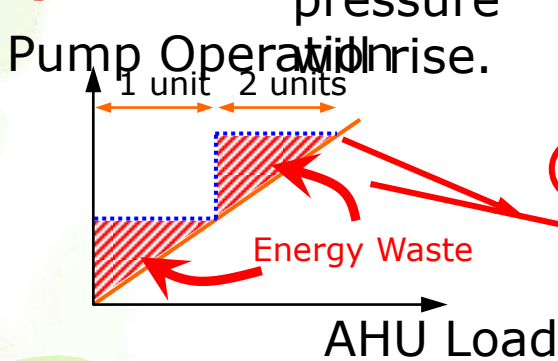
Constant Speed



Variable Speed



Sequential and Variable Control



Based on the actual load

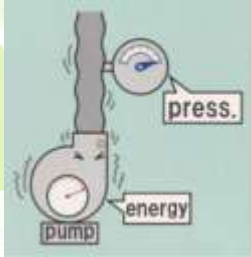
The chiller and chilled water pump can be operated sequentially based on the heat load.

In addition, the secondary pump should be controlled with variable speed to reduce unnecessary electric power waste.

The condensing water pump is usually operated at constant speed. That speed can be variable based on the water temperature which is sensed chiller load.

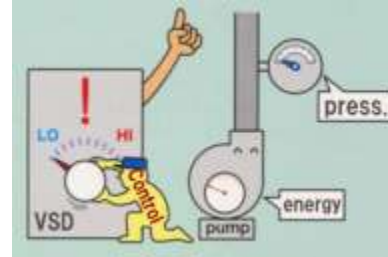
Energy Savings for Chillers

Constant Speed



When HVAC load decreases, supply water pressure will rise

Variable Speed Control

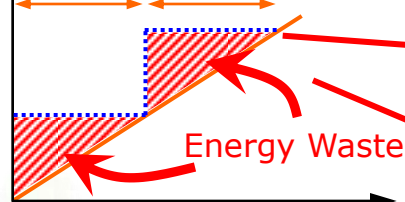


The VSD of secondary water pumps shall be controlled to reduce a pressure by

Sequential and Variable Control

Pump Operation

1 unit 2 units

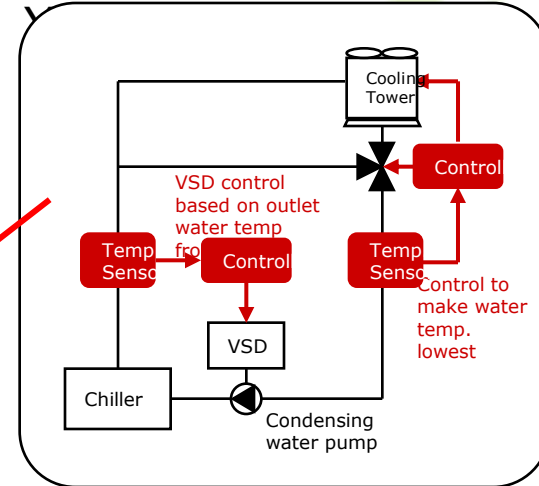
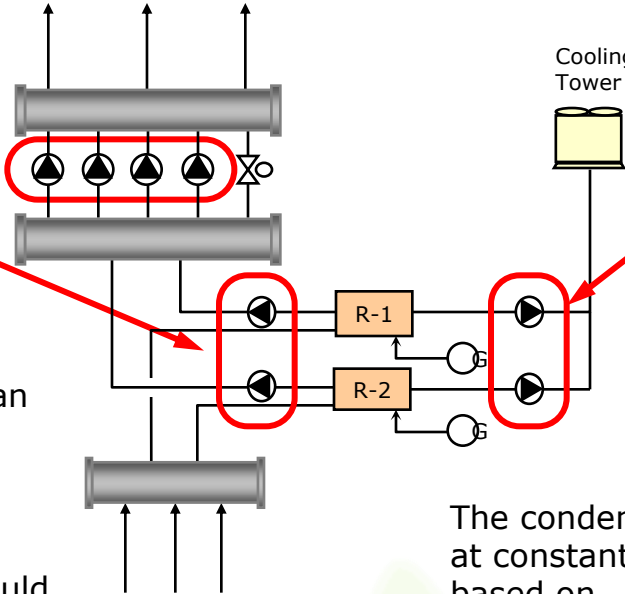


Energy Waste

AHU Load

The chiller and chilled water pump can be operated sequentially based on the heat load.

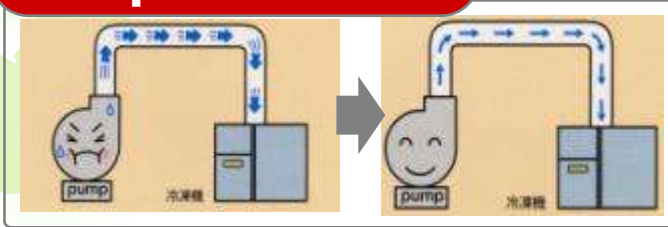
In addition, the secondary pump should be controlled with variable speed to reduce unnecessary electric power waste.



The condensing water pump is usually operated at constant speed. That speed can be variable based on the water temperature which is sensed chiller load.

Energy Saving Execution

Pump Control



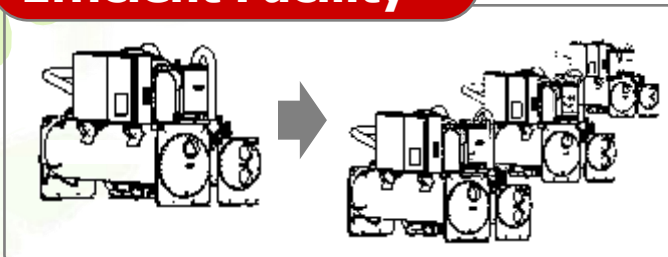
Fan Control



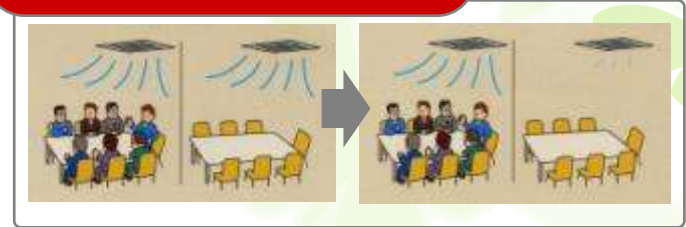
Efficient Product



Efficient Facility



Ventilation Control



Energy Savings

For the **IMMEDIATE EFFECT**

For the heat source

Heat source operation optimization

Cooling water flow optimization

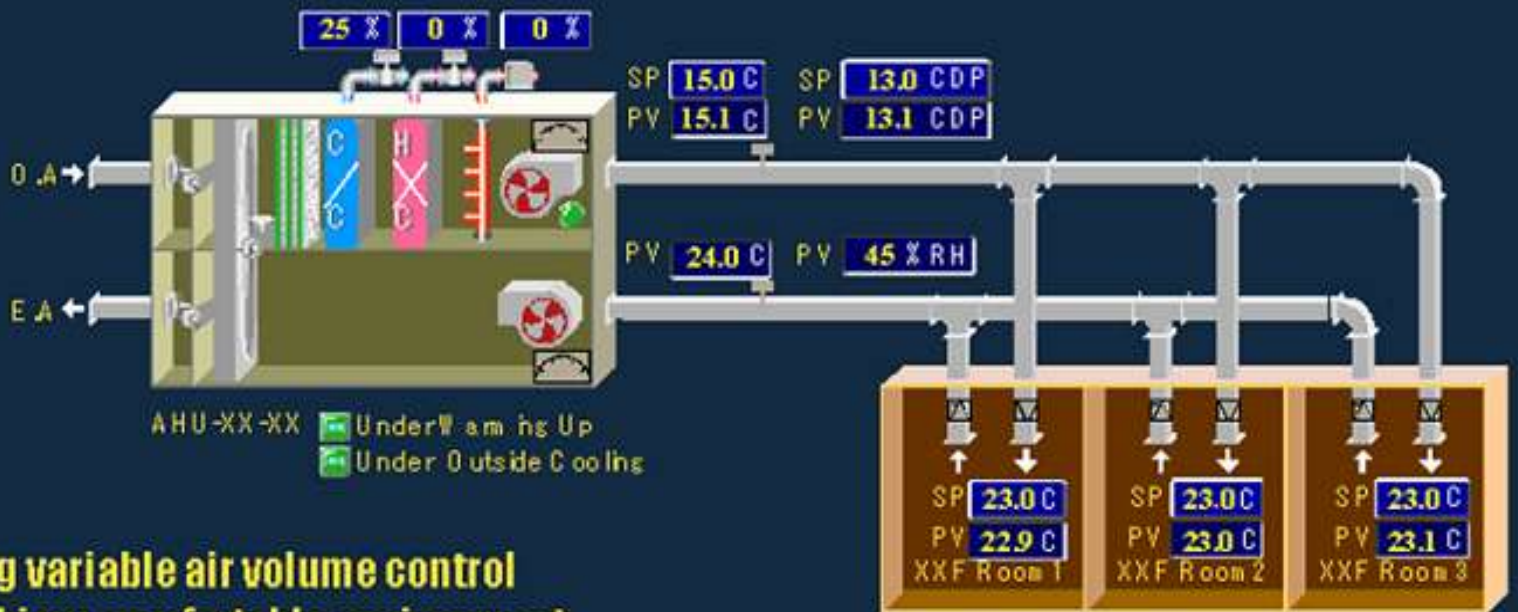
Outdoor air volume optimization

AHU supply air volume optimization

Energy-saving effect is verified and evaluated based on the BEMS data

What's VAV Control

Achieving space comfortable environment in desired condition.
 Saving fan energy with VSD control.



1. By applying variable air volume control we can achieve comfortable environment.
2. Proportional to supply air volume decrease, VSD will be control to reduce fan energy consumption.
3. Effective in solving chilled water return temperature problem.

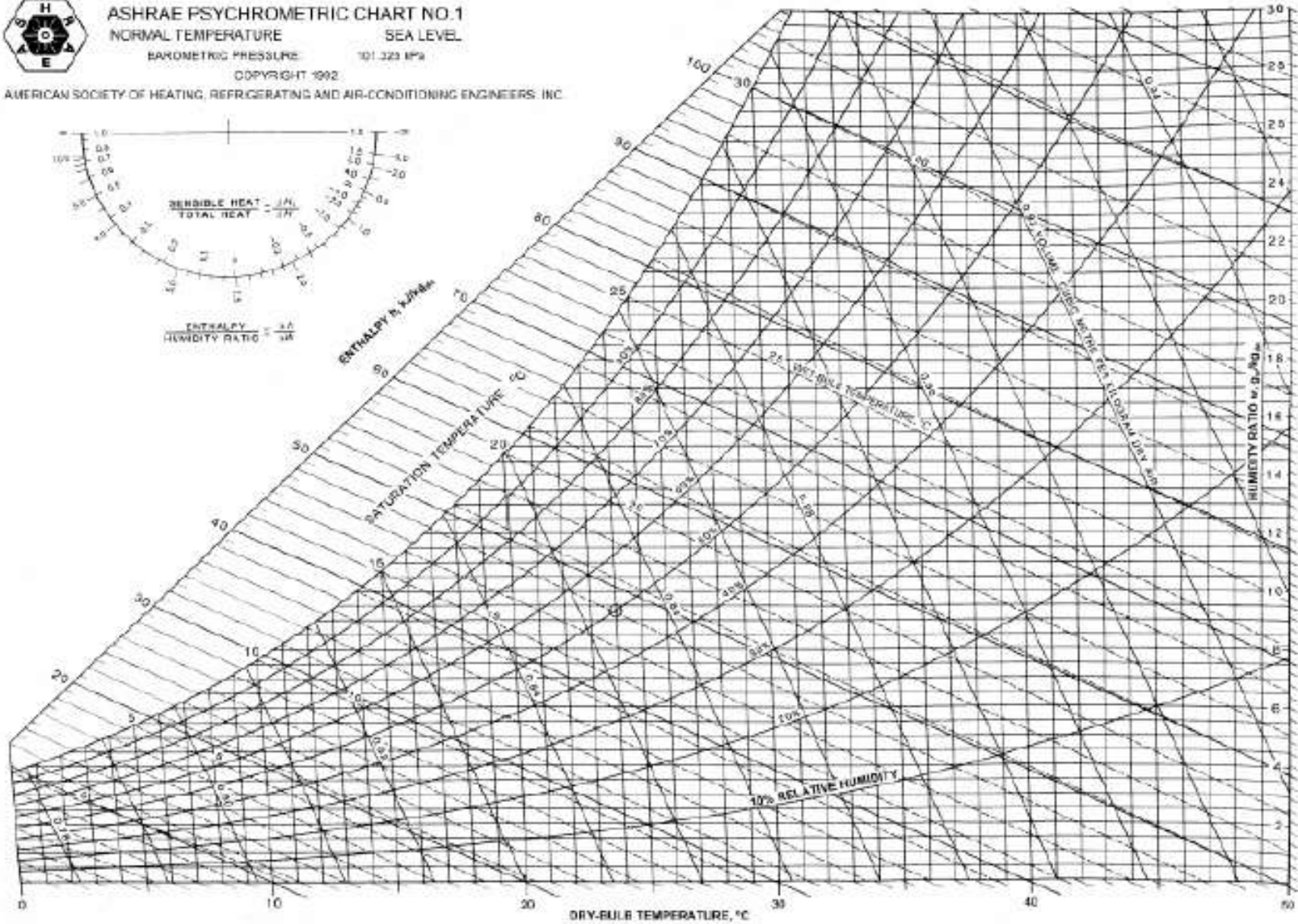
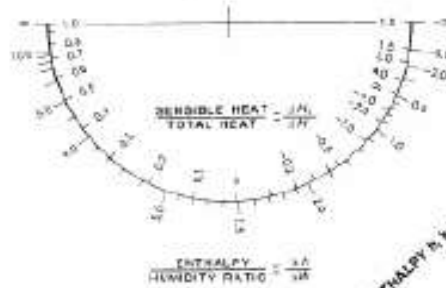
VAV	XXF Room 1	XXF Room 2	XXF Room 3
Flow Measurement	790 CMH	790 CMH	790 CMH
Flow Demand	800 CMH	800 CMH	800 CMH
Maximum Flow	1000 CMH	1000 CMH	1000 CMH
Minimum Flow	300 CMH	300 CMH	300 CMH
Pressure States	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Control States	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
VAV Failure	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>



ASHRAE PSYCHROMETRIC CHART NO. 1
 NORMAL TEMPERATURE
 SEA LEVEL

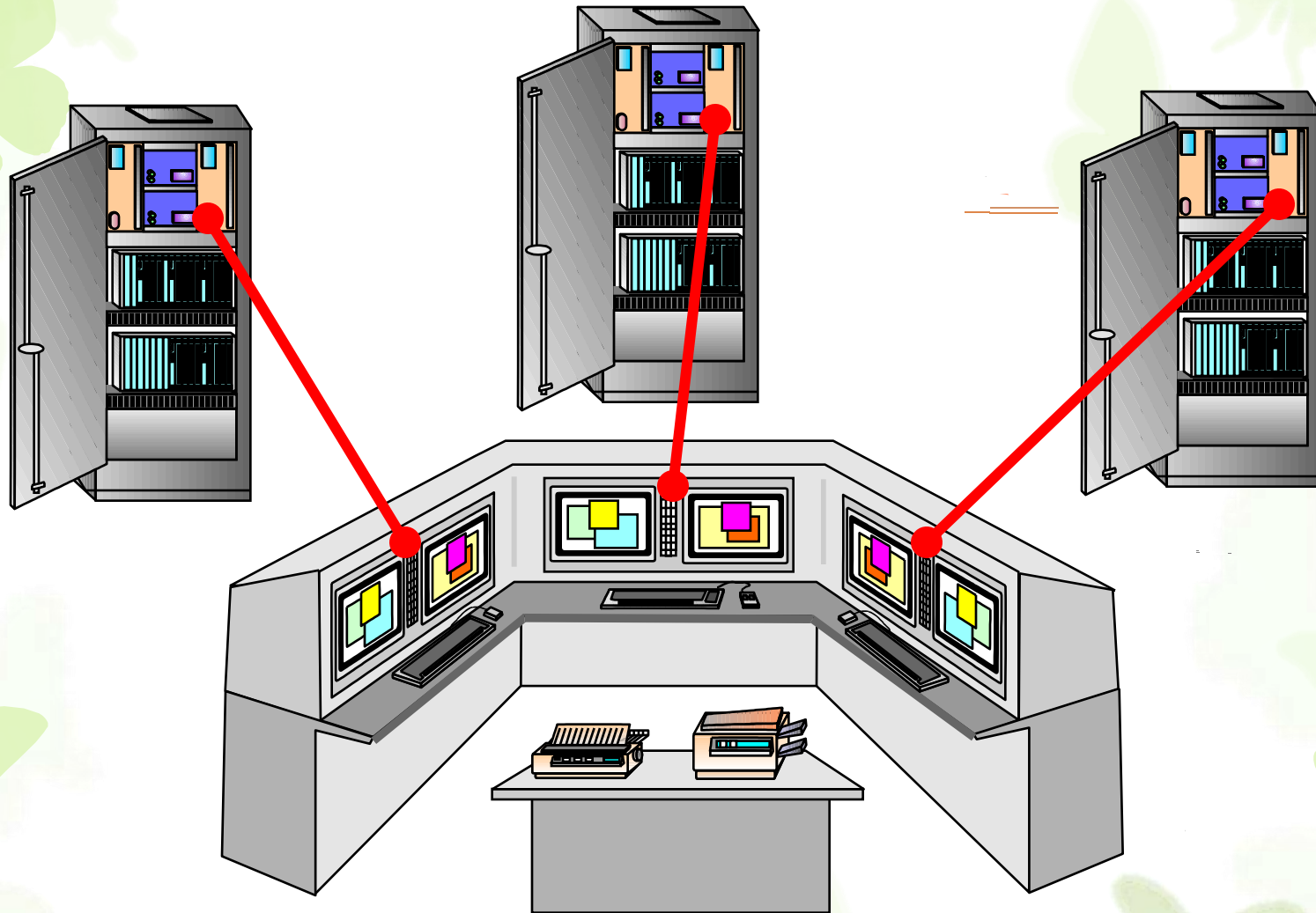
BAROMETRIC PRESSURE 101.323 kPa
 COPYRIGHT 1992

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS, INC.



SCADA overview

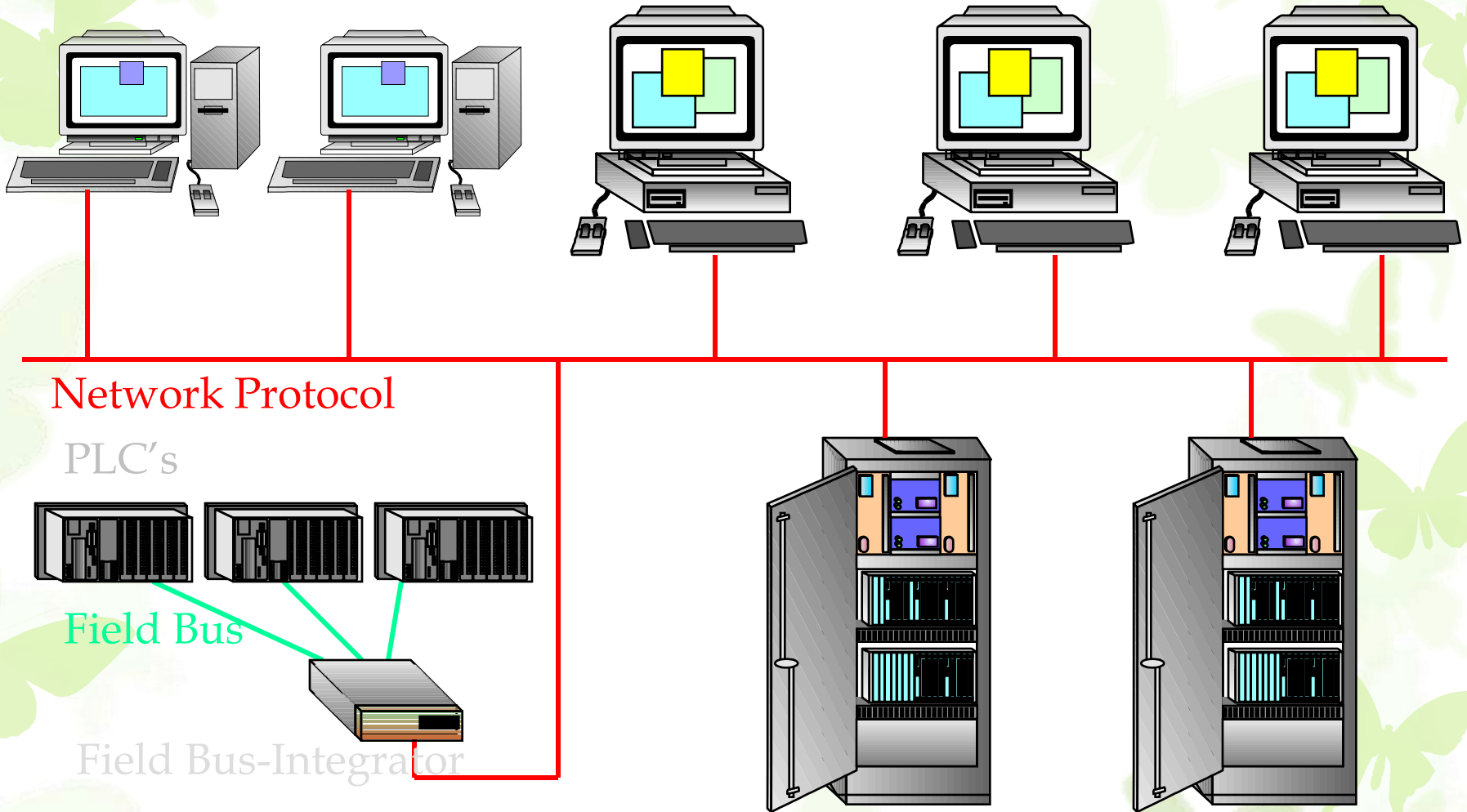
Traditional Control



Traditional Control 2nd

- Dedicated Consoles
- Point to point communication
- No network
 - No remote access
 - No remote diagnostic

Distributed Control



Distributed Control 2nd

- Advantages:
 - Distributed databases/ programs created from a single development environment (also in front end processor)
 - Distributed access
 - Distributed diagnostic
 - Display 'everything everywhere'

- Disadvantages:
 - None of the DC systems are compatible to each other

- Difficult:
 - Integration of various field bus components

SCADA ?

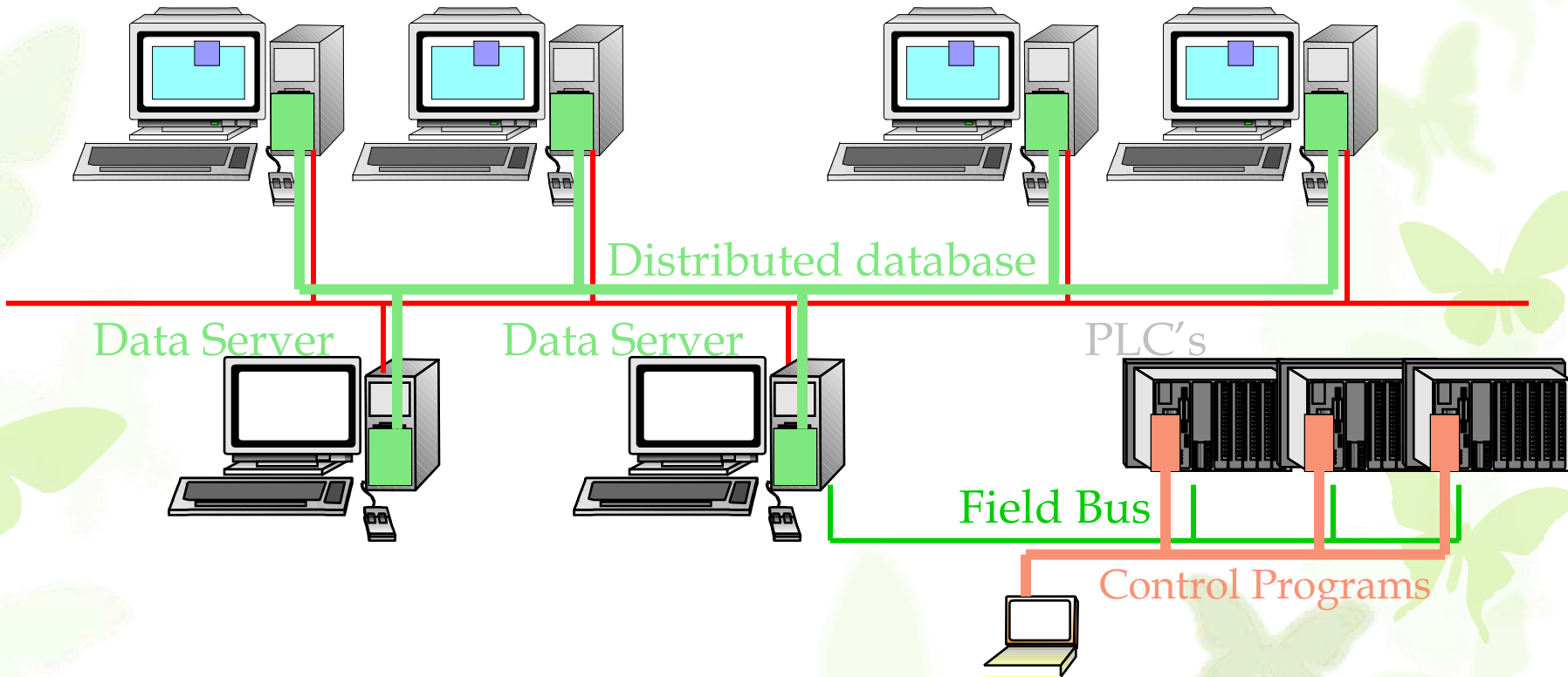
Supervisory
Control

And

Data
Acquisition

Graphics and Batch processing

Archiving, Logging,
Access Control, Alarms



Harmonas DEO

Advance Automation System



PT. Azbil Berca Indonesia.

Harmonas-DEO

- History
- System Architecture
- DEO Nodes – DOSS, DOHS
- Operations & Engineering
- DEO Node – TSS for OperationAnywhere
- DEO Nodes - DOPC, DGPL, DOFC

System History & Migration Path

R300-R330-R400

Upgrade

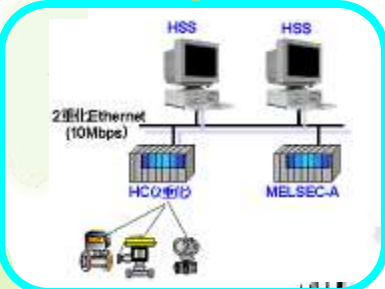
Enhanced to large size plant

- Area, Unit management
- Upgrade Controller capacity
- New I/O module
- PLC Gateway

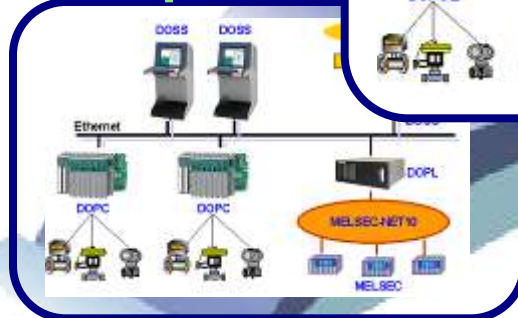
Release Harmonas Concept

- PC Based HMI
- Ethernet I/F
- Visual Engineering (RTC)
- Redundant controller

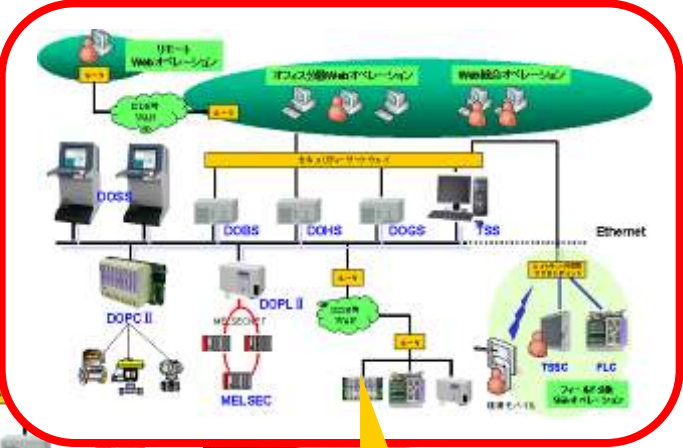
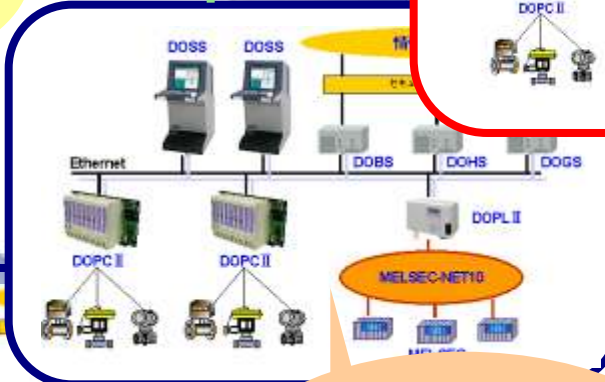
R30



R100



R200



WEB operation

- Real time WEB server
- Report on Ethernet
- Field operation device
- Operation by network client PC

Release New Controller

- Triple redundant DOPC-II
- New PLC I/F: DOPL-II
- Open History DB

Windows NT3.51

Windows NT4.0

Windows 2000

Windows 2000 Server

Windows XP

Windows Server 2003

Harmonas

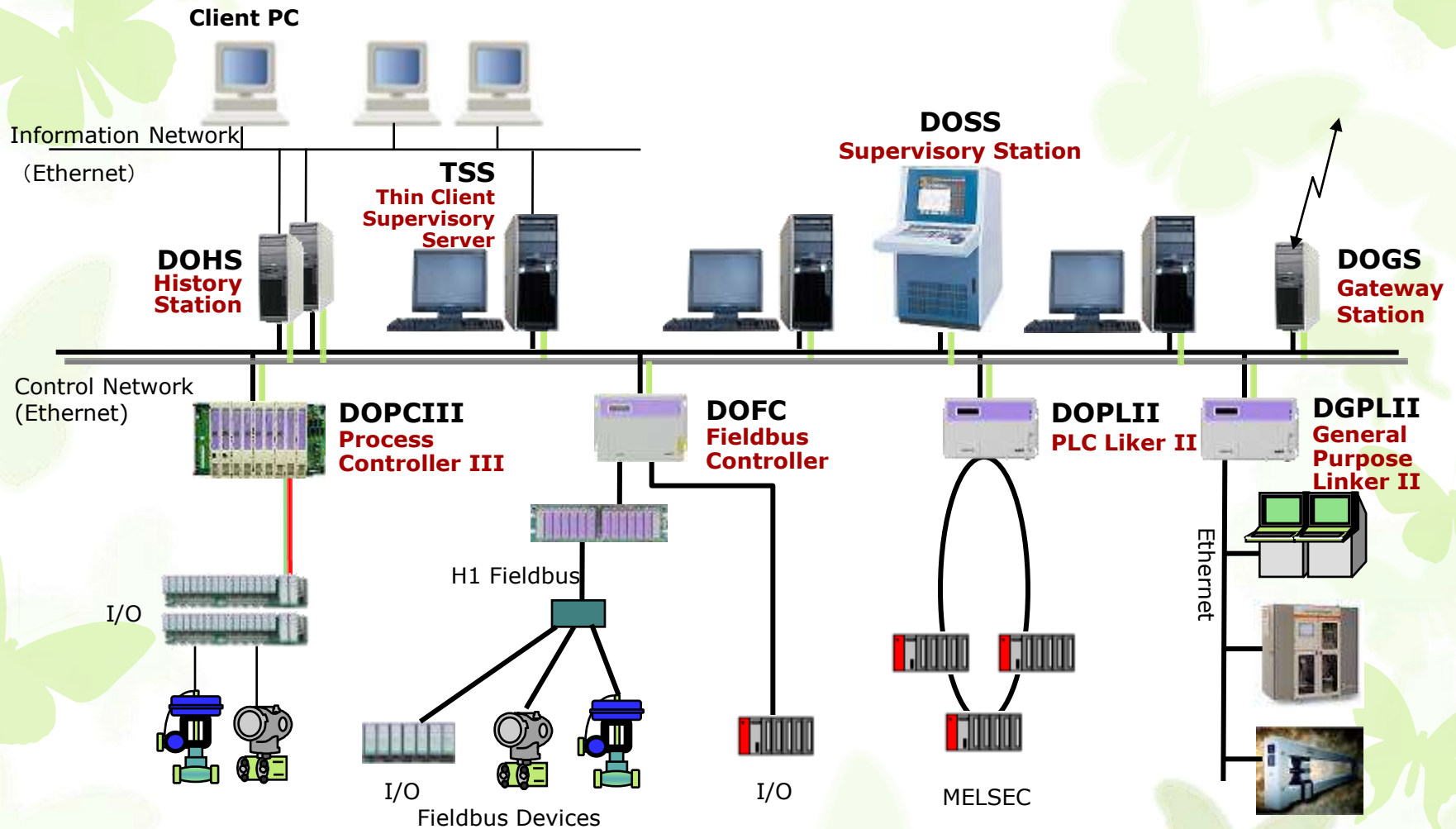
Harmonas - DEO

- **Open System Software**
 - **Windows 7 and associated software**
 - **Operator Friendly Human-Machine Interface**

- **Open System Connectivity**
 - **Ethernet, TCP/IP**
 - **Flexible connectivity for information system**
 - **Data reference on MS EXCEL, ACCESS, IE, etc.**
 - **Subsystem integration**

- **Foundation Fieldbus interface**

Harmonas-DEO System <Minimum architecture>



Nodes abbreviation

Name	Description
DOSS	DEO Open Supervisory Station
DOSS_H	DEO Open Supervisory Station with Open History Station
DOHS	DEO Open History Station
DOGS	DEO Open Gateway Station
DOPC III	DEO Open Process Controller
DOPL II	DEO Open PLC Linker
DOFC	DEO Open Fieldbus Controller
DGPL	DEO General Purpose Linker

System Capability



Capacity	60,000 parameters / DOSS
System Components	Max. 126 Nodes DOSS 32 DOPC/DOPLII 96
Nodes DEO-NET	Redundant
Communication Speed	10M/100M Bits Per Second
Communication Protocol	Ethernet TCP I/P Protocol

Human Interface (DOSS, DOSS_H)

Graphic	: 400 Displays / DOSS
Group	: 400 Displays / DOSS
Trend	: 400 Displays / DOSS
Alarm indication	: 200 Alarms / Summary Display
Operator Message	: 200 Messages/Summary Display
Type of Report	: Daily, Monthly, and Annual

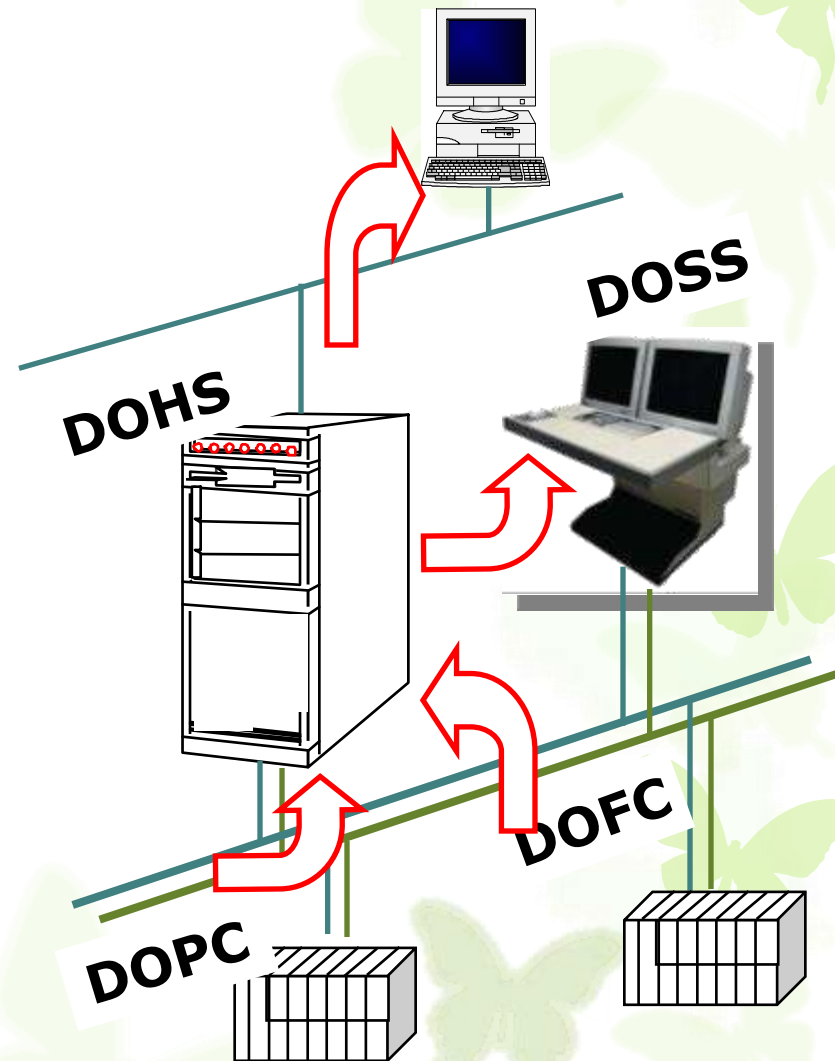
DOSS : Open Supervisory Station

- Various Hardware
 - ❑ Desktop Model
 - ❑ Flat Console Model
 - ❑ Full Console Model
- Redundant Hard Disk Drive
 - ❑ RAID (Disk mirroring)
- Pointing device, Keyboard
 - ❑ Touch screen, Trackball or Mouse
 - ❑ Operator keyboard
 - ❑ Engineering Keyboard



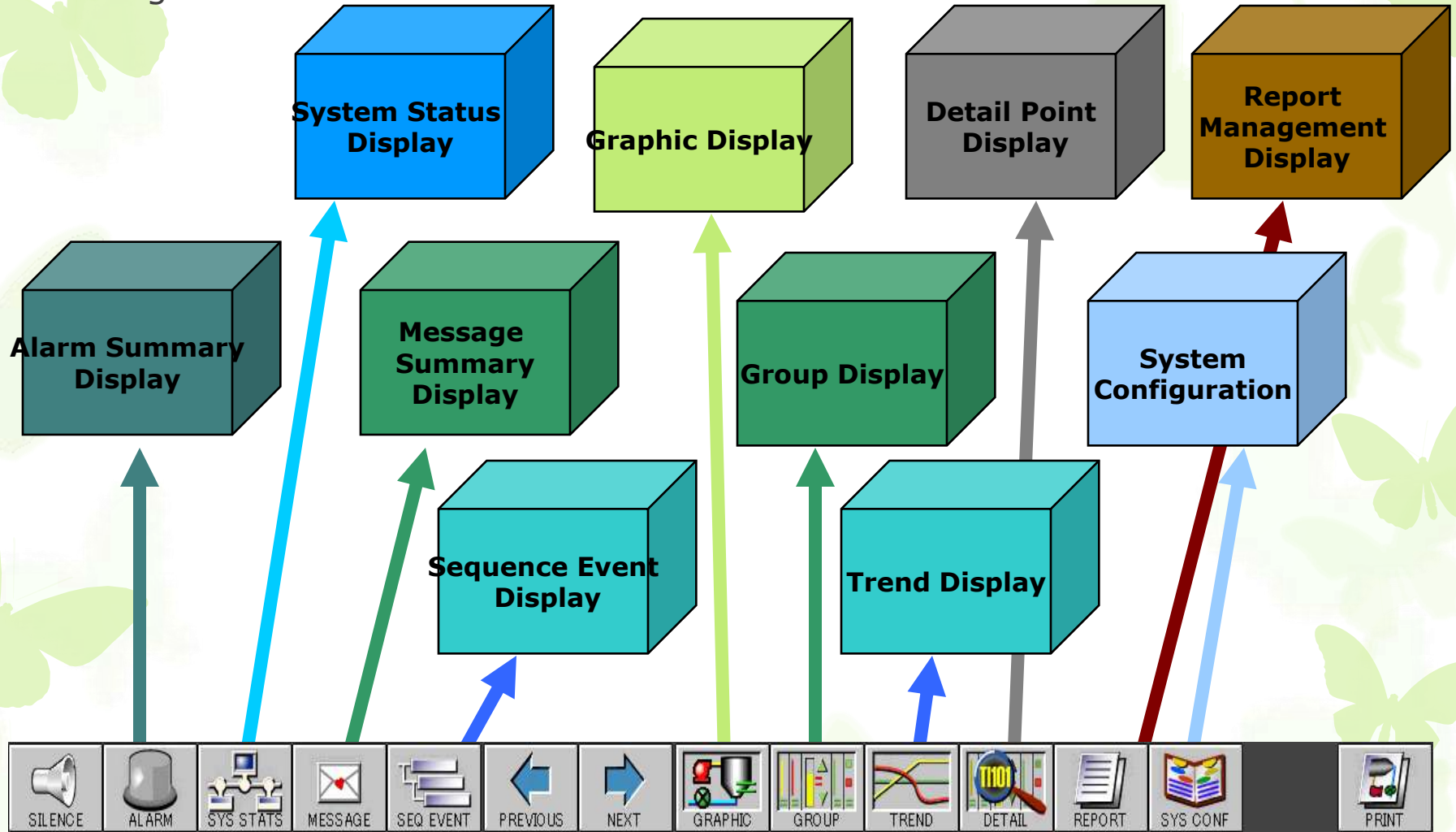
DOHS : DEO Open History Station

- **High Performance Process Data Collection**
 - ❑ Periodic basis/Event basis
 - ❑ 1 second minimum
 - ❑ Long Term Storage
 - ❑ Archive data on Removal Media
- **Various events collection**
 - ❑ Alarms/Messages/Operator Changes
- **High Reliability**
 - ❑ Disk mirroring
- **Open Architecture**
 - ❑ Open to Information Network
 - ❑ User Friendly GUI by MS Excel, IE



DOSS : Operation

- Quick Call-up from Operation Toolbar
- Configurable Icon Based or Character Based Tool Bar

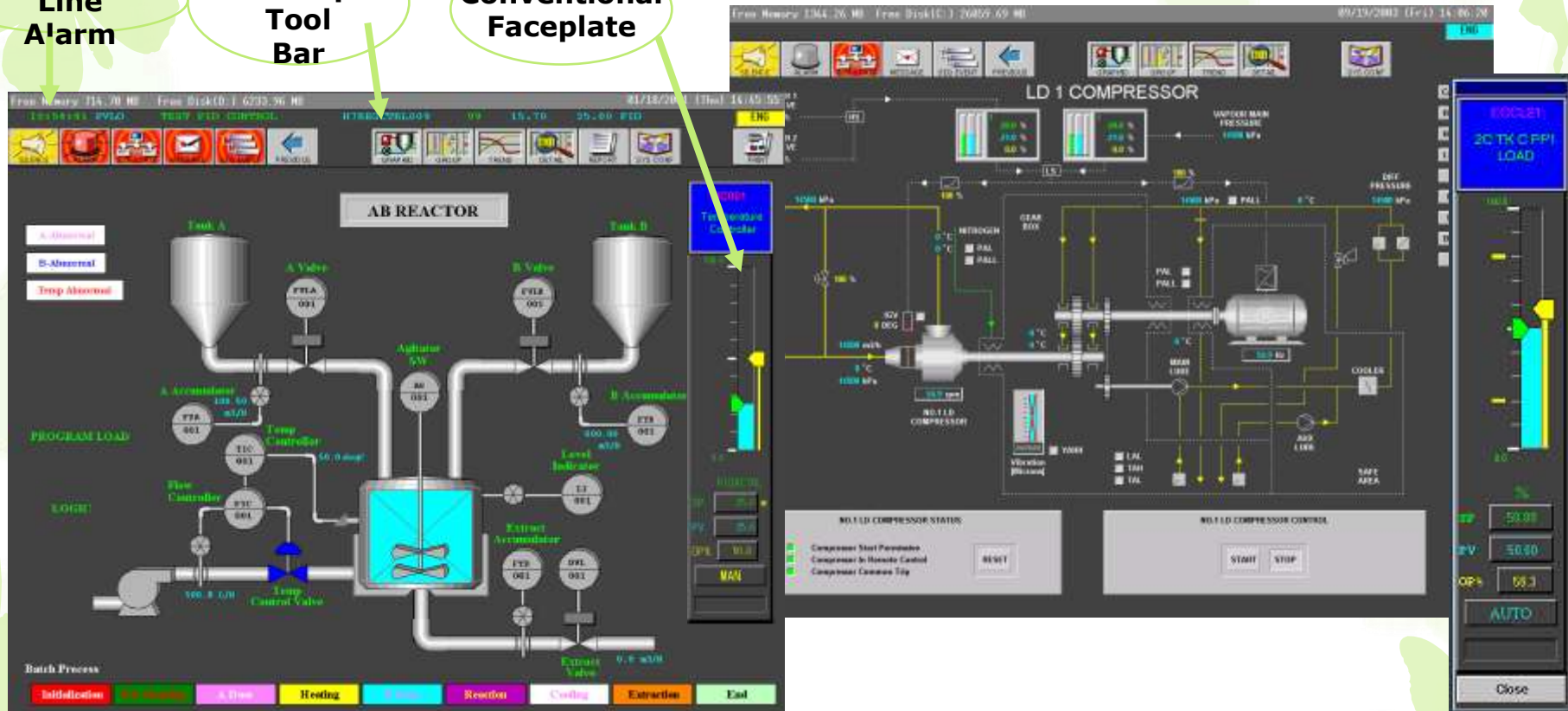


Operation – Graphic Display Layout -

One Line Alarm

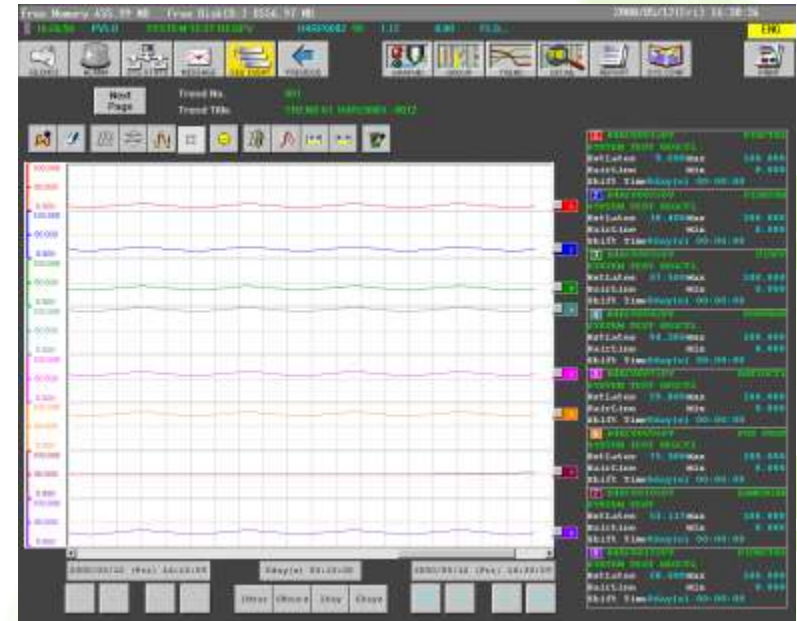
Display Call-up Tool Bar

Conventional Faceplate



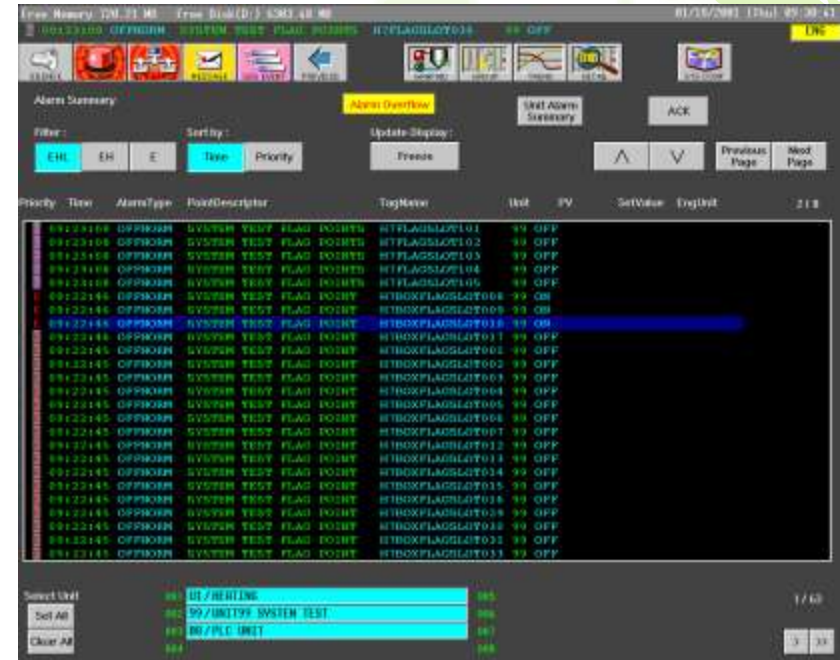
DOSS Displays - Trend Display -

- Multi-function Standard Trend Display
 - ▣ Periodical Data collection and storage
Scan cycle : 1 second minimum
 - ▣ Concurrent Data Update
 - ▣ Data Insertion to Historical Data Base
 - ▣ Interaction of History Data
- Functions in Standard Trend
 - ▣ Deviation Monitoring
 - ▣ Hair Line Cursor
 - ▣ ...Etc...



DOSS Displays – Alarm Summary -

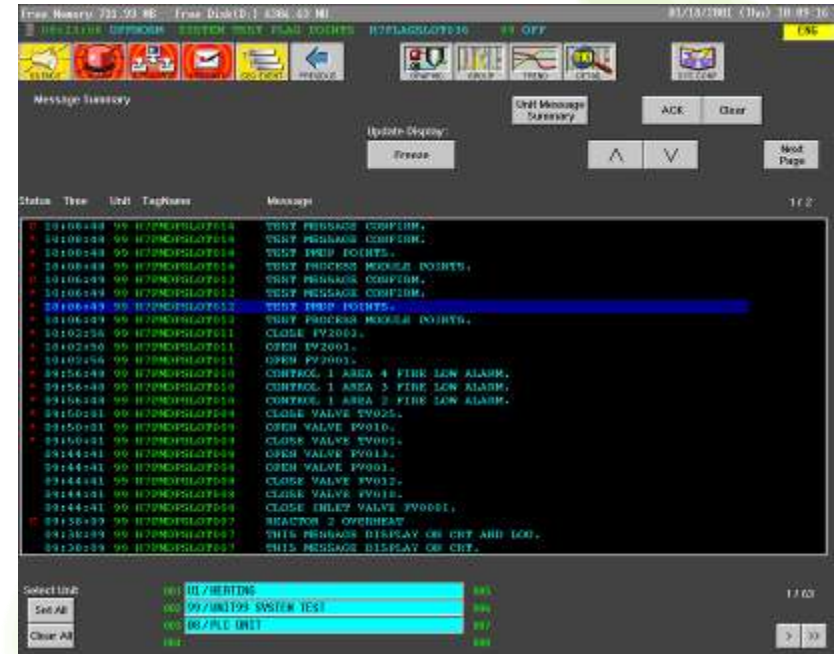
- Unit Management
 - ❑ Indicate Dedicated Process Unit
 - ❑ Max. 500 Units
- Filtering
 - ❑ Alarm Priority Level Filtering
- Sorting
 - ❑ By Alarm Priority Level
 - ❑ By Alarm Time
- Freeze Updating
 - ❑ Update of Display can be temporarily frozen when large numbers of alarms are generated



DOSS Displays – Message Summary & Sequence Event -

- Unit Management
 - ❑ Unit-wide message indication
 - ❑ Max.500 Units
- Freeze Updating
 - ❑ Update of Display can be temporarily frozen when large numbers of message are generated
- Sequence Step Indication
 - ❑ Indicate Real Time Sequence steps overview of Sequence program status

Message appears for operator action and confirmation.



DOSS Displays – Alarm & Event-

Free Memory 456.04 MB Free Disk(D:) 5353.51 MB 2000/05/10(Wed) 11:07:46

11:02:25 OFFNORM SYSTEM TEST BOXFLAG H4FL0010 03 ON

END

HOME ALARM SYS STATUS MESSAGE SEQ EVENT PREVIOUS

GRAPHIC GROUP TREND DETAIL REPORT SYS CONF PRINT

Alarm Summary Unit Alarm

Alarm Summary Display

Free Memory 432.54 MB Free Disk(D:) 5396.00 MB 2000/05/09(Tue) 11:04:25

Filter: H 11:02:56 OFFNORM SYSTEM TEST BOXFLAG H4FL0010 03 ON

ENL OPER

HOME ALARM SYS STATUS MESSAGE SEQ EVENT PREVIOUS

GRAPHIC GROUP TREND DETAIL REPORT SYS CONF PRINT

Message Summary Unit Message Summary ACK Clear

Message Summary Display

Free Memory 416.20 MB Free Disk(D:) 5353.64 MB 2000/05/09(Tue) 12:50:18

12:42:23 OFFNORM SYSTEM TEST BOXFLAG H4FL0010 03 ON

OPER

HOME ALARM SYS STATUS MESSAGE SEQ EVENT PREVIOUS

GRAPHIC GROUP TREND DETAIL REPORT SYS CONF PRINT

Sequence Event Summary ACK

Filter: ENL EIL E Sort by: Time Priority Update Display: Freeze

Priority	Time	Description	TagName	Unit	Phase	Operation Status	Execution Status
H	12:44:45	SYSTEM TEST PROCMD	H4PM001	99	PHASE_01	NORM	F165
H	11:52:37	SYSTEM TEST PROCMD	H4PM008	99	ONE	NORM	F165
H	11:50:54	SYSTEM TEST PROCMD	H4PM007	99	PHASE01	NORM	F165

Select Unit: Set All Clear All

Select Unit: Set All Clear All

Select Unit: 001 99 J UNIT 99 005
Set All 002 03 J UNIT 03 006
Clear All 003 007
004 000

Sequence Event Display

DOSS Displays –System Monitoring-



Free Memory 397.48 MB Free Disk (D:) 5417.60
 10:44:25 CMD018 SYSTEM-VEHIC DTCC00 13:00:33 DEVL0 Temp Control TIC013 UI 20.80 0.00 DEG_C OPER Display

System Status: Printer Status On Line Change
 Free Memory 452.16 MB Free Disk 10:44:25 CMD018 SYSTEM-VEHIC DTCC00

Status: Controller Status

No. Type Operation Message

001		HEAT CHANNEL	001
002		RUN/RUN	002
003		F1C1 / F1C2	003
004	PRC	PR	004
005		PI CHANNEL	005
006		RUN	006
007		F2C5	007
008		THRU CHANNEL	008
009		RUN	009
010		F2C4	010
011	55	PRC 004	011
012	55	DEBUG CHANNELA	012
013		OK	013
014		OK	014
015	50	B.O.K	015
016		0037 CHANNEL	016
017		RUN	017
018		F3C8	018
019		HEAT CHANNEL	019
020		RUN	020
		F4C13	
		0037 CHANNELA	02
		RUN	
		F4C8	

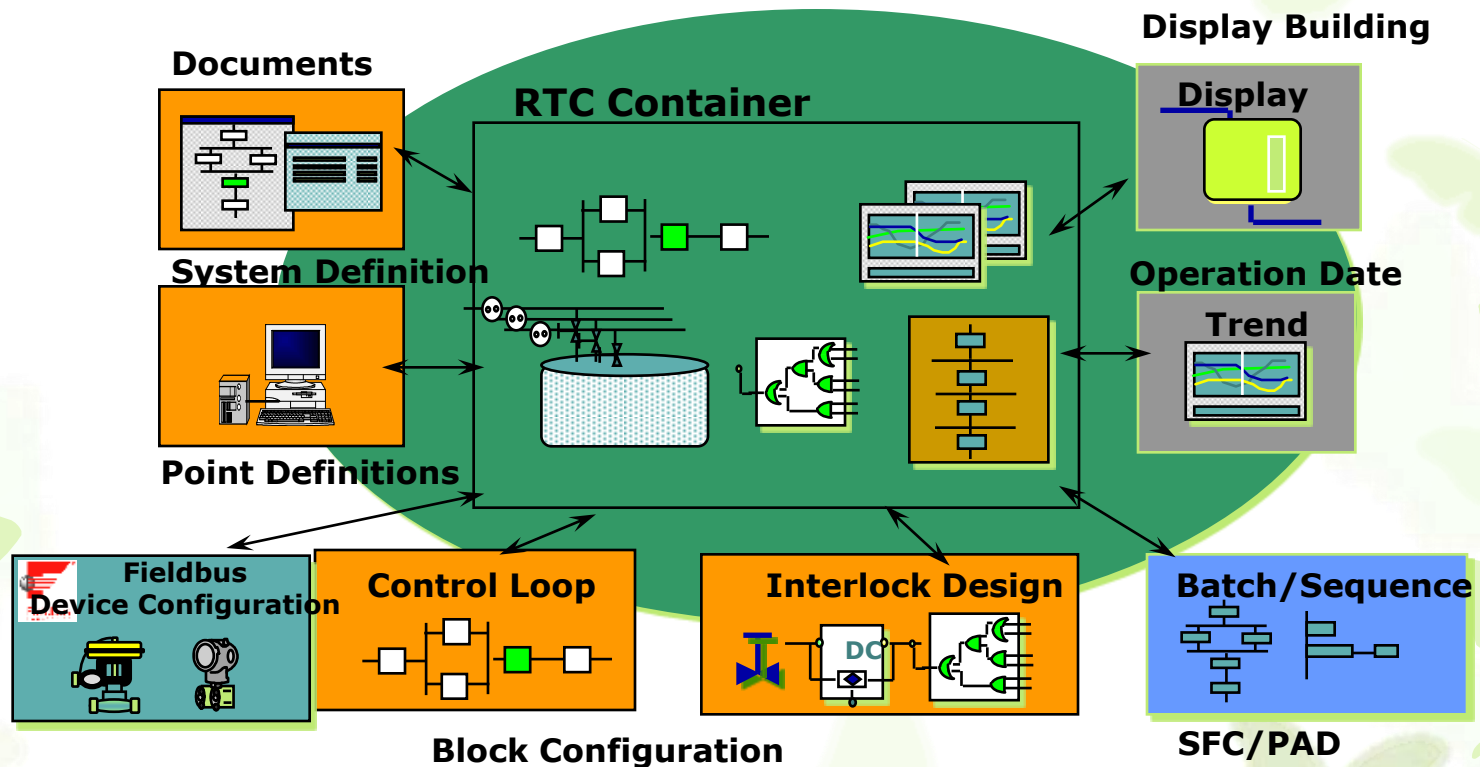
Segment Status
 Node No. Module

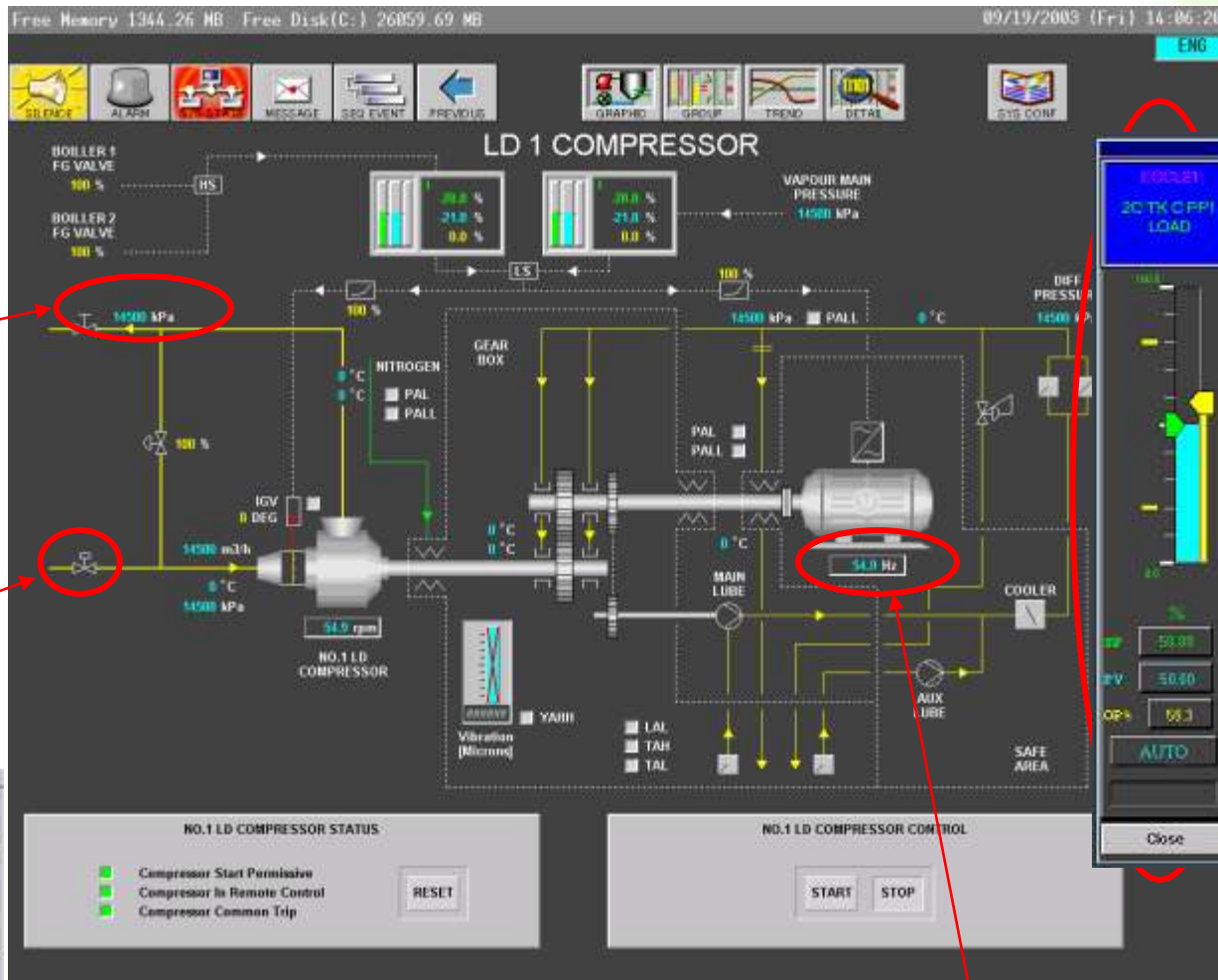
Device Status
 Node No. 013 Node Type FC Node Name DTCC013
 Module No. 002 Module Status RUN Segment No. 002
 Device Role F1C1 Device Status ONLINE
 Device ID 80000000000000000000000000000000 Device Type F1C1 Device Address 001
 Manufacturer ID 80000000000000000000000000000000 Device Revision 0001 SO Revision 0001

No.	Block Name	Block Type	Mode Block	Error Block
01	TEMP_A025	TemperatureBlock	Auto	OK
02	TEMP	FunctionBlock	Cap	OK
03	TIC013	FunctionBlock	Auto	OK

Status

- ❑ Control Application Builder and Library
- ❑ Easy Implementation of a control solution
- ❑ Unified Database and documentation





Add Variables

Add Shapes

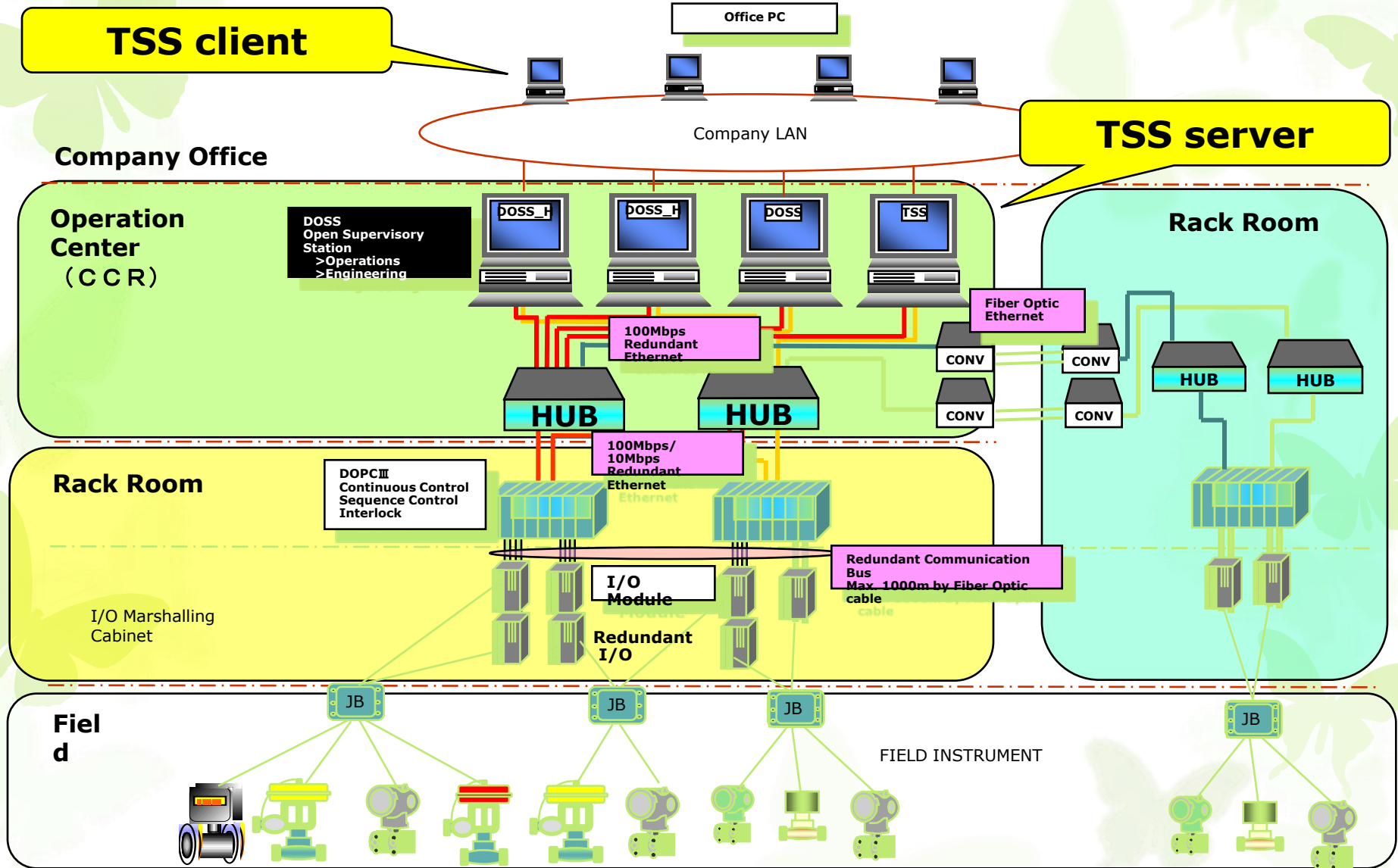


Shape Library

Add Faceplate

Invoke Faceplate

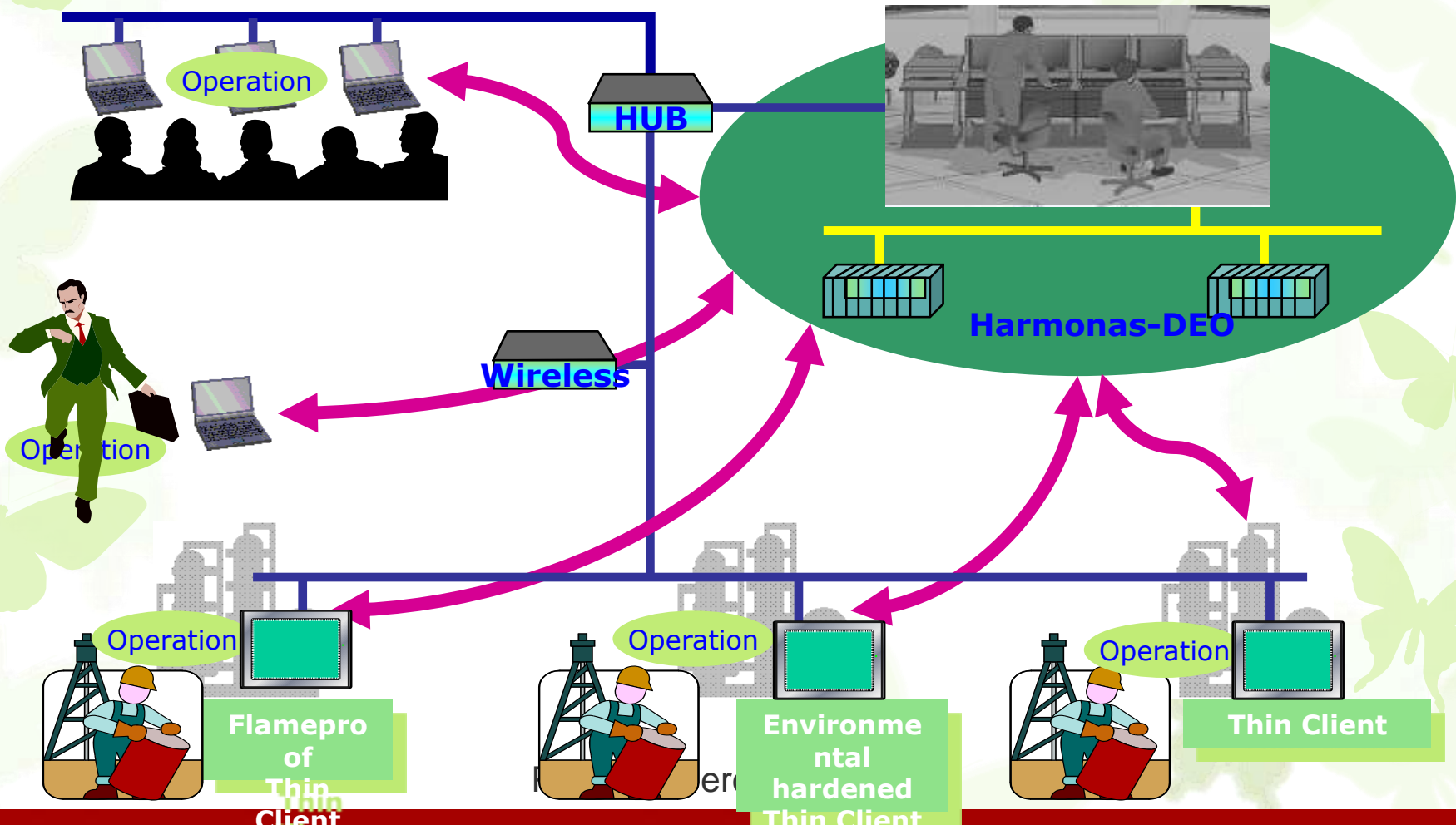
OperationAnywhere - System Architecture



Field Operation (Virtual Control Room)

Plant Operation capability with various kinds of scheme ex.

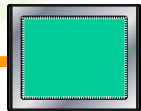
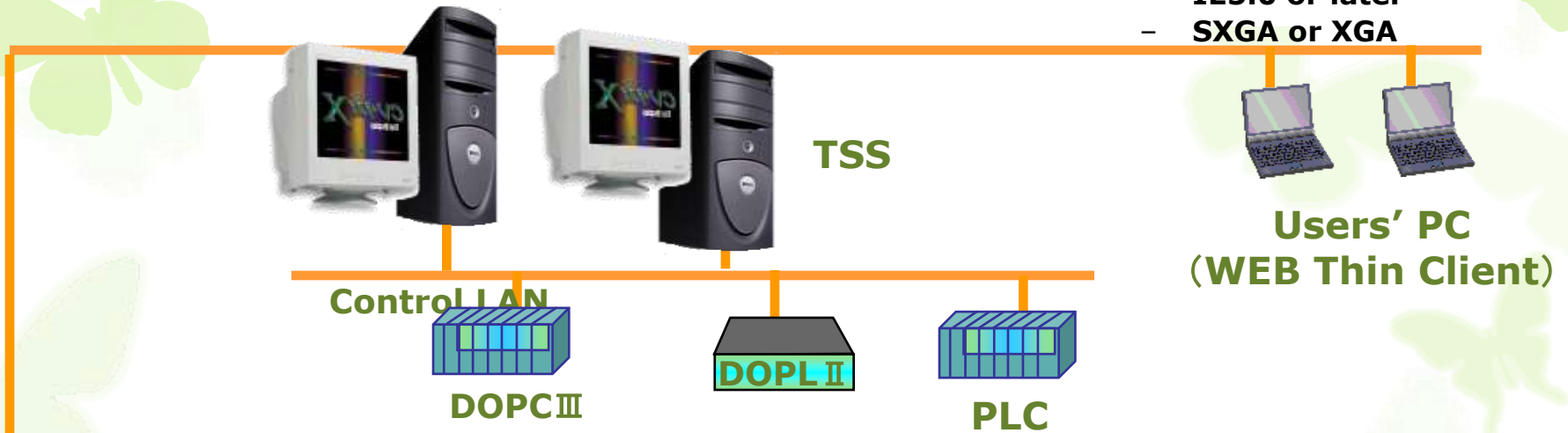
- Field Operation (Virtual Control Room)
 - Integrated Operation (Full WEB-based, Multi-Systems)
 - Global Operation (Global network)
- Mobile Operation
 - Station at Hazardous area
 - Web-based Engineering



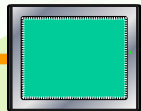
OperationAnywhere Specifications

- Compatible to DEO displays
- Alarm annunciation
- Web Browser
 - IE5.0 or later
 - SXGA or XGA

Information network (Intra/Internet)



TSS Client
Windows CE
Field Station



TSSC
Windows CE
Flameproof Station

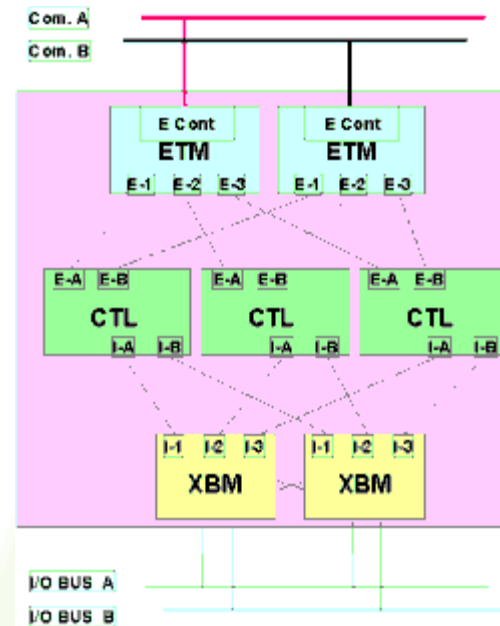


- | | |
|---|------------------------------------|
| • No. of Users / Server | : 10 (Concurrent Users) |
| • Client PC Display resolution | : 1280 × 1024 or 1024 × 768 |
| • Client PC OS | : Windows 2000, XP, 98, 7 |
| • No. of Graphics | : 400 / server |
| • No. of Group Disp. | : 400 / server |
| • Tuning Disp. | : Various (including Tuning Trend) |
| • Trends | : 200 |
| • Alarms | : 200 |
| • Operation messages | : 200 |
| • Data Update | : 1sec min. |
| • Process Manipulation
Only / Opr / Sup / Eng) | : Accepted (Read- |
| • Alarm annunciation | : Buzzer (Both server & client) |
| • Alarm flicker | : Accepted |

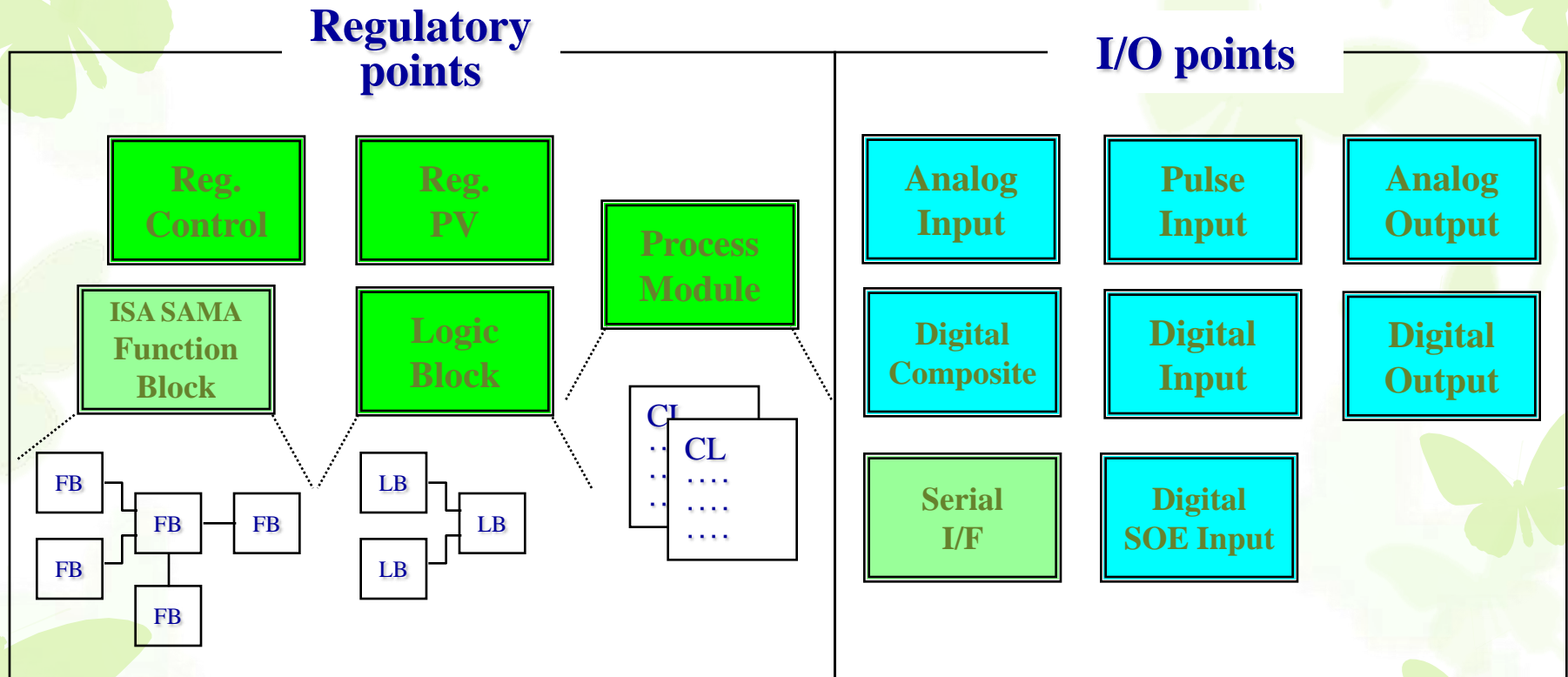
DEO Controller – DOPC-

- Multi-function controller
 - ❑ Control loops
 - ❑ Logic & Sequence controls
 - ❑ I/O Processing
- Redundancy
 - ❑ Triple Control module redundancy
 - ❑ I/O Bus (called X-Bus)
 - ❑ I/O module (option)
- Distributed I/O capability (optical fiber cable available)
- Live maintenance
- Subsystem integration by SIM
- IO Form Factor:
 - File Type IO
 - Distributed IO
 - Distributed IO w/Signal Condition

DOPC III



DEO Controller – Control Data Point -



Most of functions (except for ISA SAMA block) and serial I/F is compatible with others DCS

DEO Controller – Capacity -

ITEM	DESCRIPTION	SPECIFICATION	
1	<i>CAPACITY</i>		
	Regulatory Control	640	Loops
	Regulatory PV	320	Loops
	Process Module	512	Points
	Logic	320	Blocks
	Digital Composite	1024	Points
	I/O Module	120	Modules/DOPCIII
2	<i>PERFORMANCE</i>		
	Communication Throughput	10,000	Parameters/Sec./ DOPCIII
	Memory Unit	48,000	MU
	X-Bus Communication Rate	5	MBPS

DEO Controller – Distributed I/O Module-



- Minimizes installation space
- Unified sizing including serial interface and fieldbus link modules
- Power-on maintenance
- DIN-rail mounting enables installation into customer's supplied panels

Module type	# of points / module
High-level analog input	16 points
Low-level analog input	16 points
RTD input	16 points
Digital input	32 points
Digital sync input	32 points
Digital input with SOE	32 points
Pulse input	8 points
Pulse sync input	8 points
Analog output	16 points
Digital output	32 points
Relay digital output	16 points

DGPL II - DEO Subsystem Integration -

Unified "Instrument Object" for subsystem data

- Identical data presentation & operation with Native DEO data point

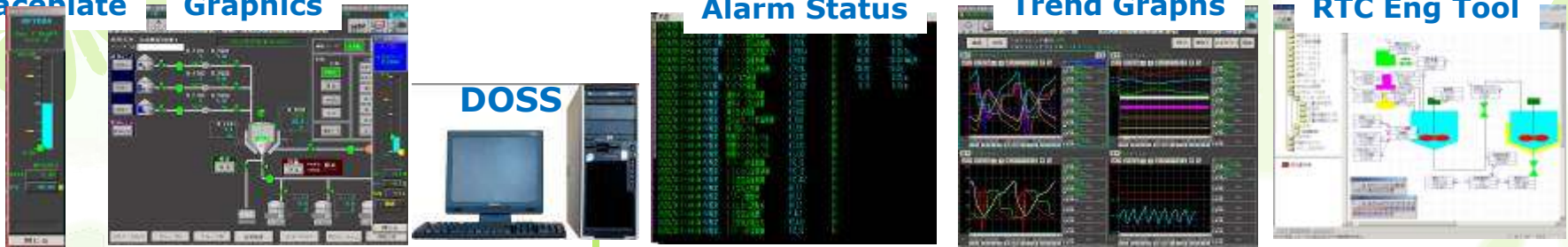
Faceplate

Graphics

Alarm Status

Trend Graphs

RTC Eng Tool

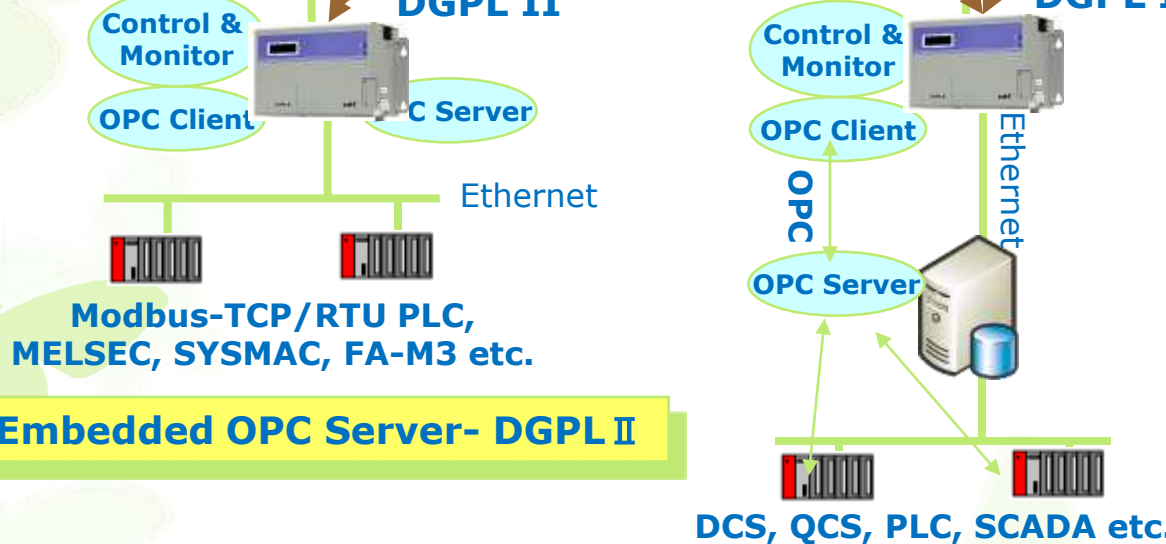


DEO-NET (FastEthernet)

DGPL II

DGPL II

DOPC III



Peer Communication support

- Peer control communication among DEO control and subsystem
- Bridge subsystems with DGPL-DGPL peer communication

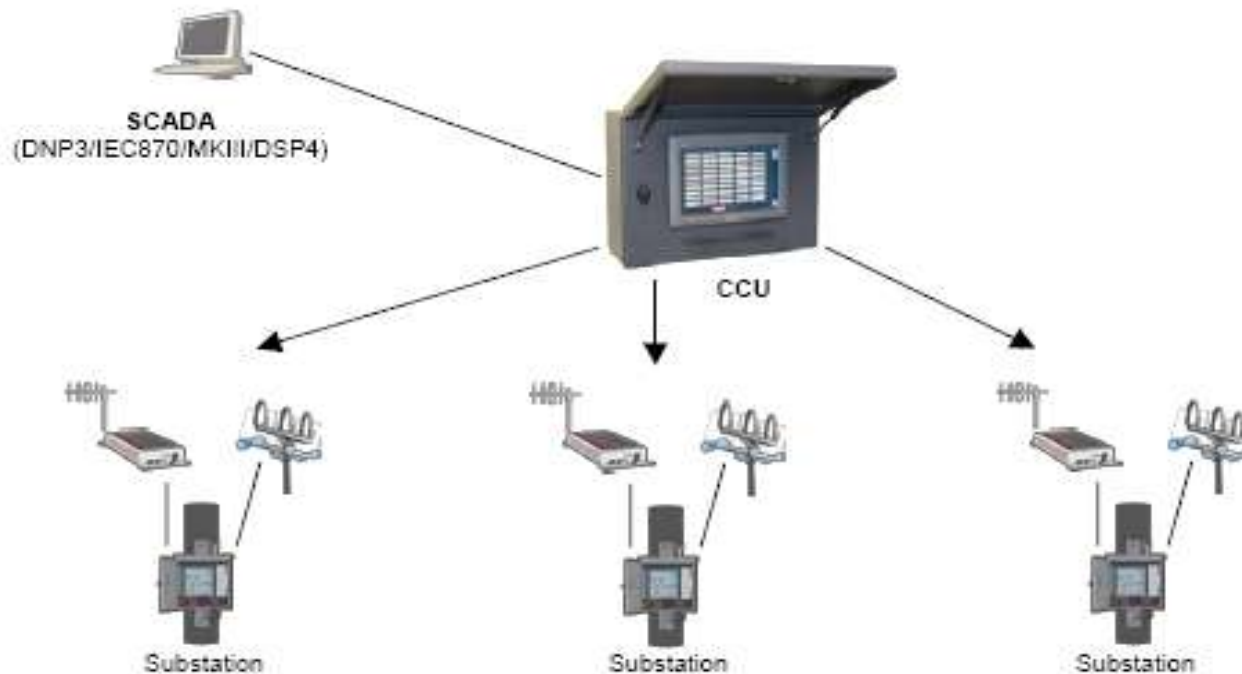
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